

#### We are a Real Foundry, sort of...

When we started Black Oak Foundry, we partnered with our foundry supplier; we share the same building, have lunch at the same table and share the same shop floor. The picture was taken in our building, it is, and we are, a foundry.

We did this for a few reasons. Our partner has over 45 years of experience casting everything from aerospace to recreation equipment, with everything in between. Every day they honestly make parts in which performance is a matter of life and death. That gives them the ability to produce a quality of parts that you wouldn't normally find in this industry.

Second. Like you've heard a hundred times, sometimes who you know is more important than what you know. We've known them for a really long time, we've been working with them for over a decade on a number of different products and projects. So the fact that they agreed to partner with us really speaks volumes to the commitment they have to producing the finest products in the world.



Lastly, this arrangement allows them to focus on producing the finest metal casting possible and allows us to focus on new designs, marketing, product features, and most importantly, you, the customer. We strive every day to improve our customer service, to ensure your experience is as fine as the products we deliver.

That is our commitment to you, the finest products and the finest customer service available.

We are Black Oak Foundry.





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and are great for tight spaces



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Customer Service 949-305-7372

www.BlackOakFoundry.com

### Simple Scupper-Square



Our newest addition to our line of top quality brass, bronze and copper water features is our Short Square Scupper. Cast from bronze, scupper features a brass plate set inside the scupper that diverts the water to the bottom of the feature and creates a 'flat' layer of water, while hiding the water feed in the rear. This gives a solid contemporary look that's sure to impress.

Available with a brass back plate, or without for a more compact look.

Available in a wide variety of finishes to suit your decor. All come with a grounding lug and utilize a 1 1/2" Female NPT thread, with a black ABS slip adapter included.

#### Go to Website

# Short Square Scupper With Brass Back Plate

# Short Square Scupper Without Back Plate

Weight	2 Lbs
Dimensions	2.0 x 5.5 x 5.5
Material	Bronze/Brass
Connection	1 1/2" Female NPT
Flow	2-3 GPM
Grounding Lug	Yes

Weight	1.5 Lbs
Dimensions	2 x 3 x 3
Material	Bronze/Brass
Connection	1 1/2" Female NPT
Flow	2-3 GPM
Grounding Lug	Yes





Shown in Antique Brass-American Style (AKA "Old") and Oil Rubbed Bronze

### **Simple Scupper**



Featuring a simple brass back plate, our Simple Scuppers have an understated simplicity that is a great addition to project.

Available in standard Square, Round, or Diamond configurations the brass back plate allows for easy customization for your design, allowing endless possibilities and a custom look at a reasonable price.

Available in a wide variety of finishes to suit your decor.

All come with a grounding lug and utilize a 1 1/2" Female NPT thread, with a black ABS slip adapter included.

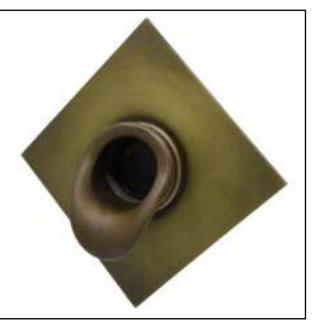


Go to Website

#### Short Scupper with Square, Round and Diamond Back Plates

Weight	2 Lbs
Dimensions	2.5 x 5.5 x 5.5
Material	Bronze/Brass
Connection	1 1/2" Female NPT
Flow	3-5 GPM
Grounding Lug	Yes





Shown in Antique Brass-American Style (AKA "Old")





For more elegant option, our Touch of Elegance scuppers provide a larger visual presence, without overstatement.

Available in a wide variety of finishes to suit your decor.

All come with a grounding lug and utilize a 1 1/2" Female NPT thread, with a black ABS slip adapter included.



#### Go to Website

#### **DaVinci Scupper**

Weight	2.5 Lbs
Dimensions	2.5 x 5.5 x 5.5
Material	Bronze
Connection	1 1/2" Female NPT
Flow	3-5 GPM
Grounding Lug	Yes

#### Napa Scupper

Weight	2.5 Lbs
Dimensions	2.5 x 5.5 x 5.5
Material	Bronze
Connection	1 1/2" Female NPT
Flow	3-5 GPM
Grounding Lug	Yes

#### **Pompeii Scupper**

Weight	3.75 Lbs
Dimensions	4 x 7.75 x 7.75
Material	Bronze
Connection	1 1/2" Female NPT
Flow	3-5 GPM
Grounding Lug	Yes

Shown in Antique Bronze, Oil Rubbed Bronze w/ Extreme Highlights, Oil Rubbed Bronze-Conservative

### **Roman Opulence**



For true eye catching appeal, nothing exceeds our Roman Opulence line of scuppers,.

Available in a wide variety of finishes to suit your decor.

All come with a grounding lug and utilize a 1 1/2" Female NPT thread, with a black ABS slip adapter included.

Go to Website

#### **Short Oak Leaf Scupper - Square & Diamond**

Weight	6 Lbs
Dimensions	4 x 6.625 x 6.625
Material	Bronze
Connection	1 1/2" Female NPT
Flow	3-5 GPM
Grounding Lug	Yes



Shown in Oil Rubbed Bronze, Oil Rubbed Bronze w/ ExtremeHighlights

# BLACK OAK

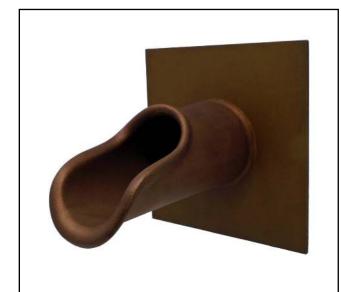
### Simple Scupper

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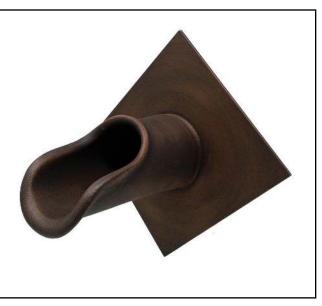


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#### Roman Scupper with Square, Round and Diamond Back Plates

Weight	3 Lbs
Dimensions	5.25 x 5.5 x 5.5
Material	Bronze
Connection	1 1/2" Female NPT
Flow	3-5 GPM
Grounding Lug	Yes





Shown in Oil Rubbed Bronze-Light, Brushed Nickel, Distressed Copper





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#### Go to Website

#### **Roman Scupper**

Weight	3 Lbs
Dimensions	5.25 x 5.5 x 5.5
Material	Bronze
Connection	1 1/2" Female NPT
Flow	3-5 GPM
Grounding Lug	Yes

#### Sonoma Scupper

Weight	3 Lbs
Dimensions	5.25 x 5.5 x 5.5
Material	Bronze
Connection	1 1/2" Female NPT
Flow	3-5 GPM
Grounding Lug	Yes

#### **Acanthus Scupper**

Weight	4.25 Lbs
Dimensions	7 x 7.75 x 7.75
Material	Bronze
Connection	1 1/2" Female NPT
Flow	3-5 GPM
Grounding Lug	Yes

Shown in Oil Rubbed Bronze, Oil Rubbed Bronze w/ Highlight, Brushed Nickel

# BLACK OAK

### **Roman Opulence**

For true eye catching appeal, nothing exceeds our Roman Opulence line of scuppers, with pieces as large as 12 x 12 they truly can be the centerpiece of the water feature.

Available in a wide variety of finishes to suit your decor.

All come with a grounding lug and utilize a 1 1/2" Female NPT thread, with a black ABS slip adapter included.

Go to Website

#### Oak Leaf Scupper - Square and Diamond

Weight	6 Lbs
Dimensions	7 x 6.625 x 6.625
Material	Bronze
Connection	1 1/2" Female NPT
Flow	3-5 GPM
Grounding Lug	Yes



Shown in Oil Rubbed Bronze w/ and w/o Highlight

### **Roman Opulence**

For true eye catching appeal, nothing exceeds our Roman Opulence line of scuppers, with pieces as large as 12 x 12 they truly can be the centerpiece of the water feature.

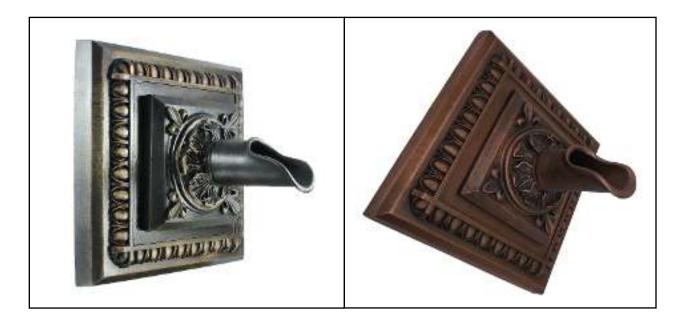
Available in a wide variety of finishes to suit your decor.

All come with a grounding lug and utilize a 1 1/2" Female NPT thread, with a black ABS slip adapter included.

Go to Website

#### Oak Leaf Scupper w/ Apollo Back Plate - Square & Diamond

Weight	25 Lbs
Dimensions	9 x 12 x 12
Material	Bronze
Connection	1 1/2" Female NPT
Flow	3-5 GPM
Grounding Lug	Yes



Shown in Oil Rubbed Bronze w/ Highlight and Distressed Copper

# **Scuppers-Deco**

#### Deco 1.5 inch



The Deco Wall Scupper is perhaps the most versatile scupper Black Oak Foundry offers. The sleek design complements every water feature style from classic to contemporary.

The Deco Wall Scupper is available with your choice of three faceplate: diamond, round or square. Three pipe diameter size options include: 1 1/2-inch, 2-inch or 2 1/2-inch.

It can be customized in several finishes.



Go to Website

#### Deco Wall Scupper with Square, Round and Diamond Back Plates - 1.5 inch

Weight	1.5 Lb
Dimensions	4.5 x 4 x 4
Material	Brass
Connection	1 1/2" Male NPT
Flow	3-5 GPM
Grounding Lug	Yes





Shown in Distressed Copper, Oil Rubbed Bronze-Light, Verde

# **Scuppers-Deco**

#### Deco 2 inch



The Deco Wall Scupper is perhaps the most versatile scupper Black Oak Foundry offers. The sleek design complements every water feature style from classic to contemporary.

The Deco Wall Scupper is available with your choice of three faceplate: diamond, round or square. Three pipe diameter size options include: 1 1/2-inch, 2-inch or 2 1/2-inch.

It can be customized in several finishes.



Go to Website

#### Deco Wall Scupper with Square, Round and Diamond Back Plates - 2 inch

Weight	2.5 Lbs
Dimensions	5 x 4 x 4
Material	Brass
Connection	2" Male NPT
Flow	5-20 GPM
Grounding Lug	Yes





Shown in Brushed Nickel, Distressed Copper, Oil Rubbed Bronze

# **Scuppers-Deco**

### Deco 2.5 inch



The Deco Wall Scupper is perhaps the most versatile scupper Black Oak Foundry offers. The sleek design complements every water feature style from classic to contemporary.

The Deco Wall Scupper is available with your choice of three faceplate: diamond, round or square. Three pipe diameter size options include: 1 1/2-inch, 2-inch or 2 1/2-inch.

It can be customized in several finishes.



Go to Website

#### Deco Wall Scupper with Square, Round and Diamond Back Plates - 2.5 inch

Weight	3.5 Lbs
Dimensions	6 x 5.5 x 5.5
Material	Brass
Connection	2 1/2" Male NPT
Flow	5-20 GPM
Grounding Lug	Yes





Shown in Antique Brass, Distressed Copper and Almost Black



### **Small Courtyard Spout**

The small Courtyard Spout is an elegant 100% copper version of handmade spouts found in old-world Europe and used throughout the ages. It is suitable for use as a solitary emitter and is an ideal water feature in any architectural and/or outdoor living, pool, spa, and fountain design.

Copper construction means it's safe for use with pool water and on porous surfaces that iron spouts would stain with rust. The simple, functional design complements nearly every style of face plate or escutcheon.

All small Courtyard Spouts project from the mounting surface approximately 10 inches, 1/2" male brass NPT supply fitting, and a stainless steel support pin.

Go to Website

#### Courtyard Spout- Small and w/ Mini Back Plate

Weight	1 Lb
Dimensions	10 x 1 x 6
Material	Copper
Connection	1/2" Male NPT
Flow	1-2 GPM
Grounding Lug	Yes



Shown in Oil Rubbed Bronze and Antique Pewter



### **Small Courtyard Spout**

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All small Courtyard Spouts project from the mounting surface approximately 10 inches, 1/2" male brass NPT supply fitting, and a stainless steel support pin.







Go to Website

#### **Courtyard Spout- Small w/Turin**

Weight	1.5 Lbs
Dimensions	10 x 3.25 x 6
Material	Copper/Brass
Connection	1/2" Male NPT
Flow	1-2 GPM
Grounding Lug	Yes

#### **Courtyard Spout-Small w/Nikila**

Weight	1.5 Lb
Dimensions	11 x 3.5 x 6
Material	Copper/Bronze
Connection	1/2" Male NPT
Flow	1-2 GPM
Grounding Lug	Yes

#### Courtyard Spout-Small w/Bordeaux

Weight	3 Lbs
Dimensions	9 x 4.75 x 6
Material	Copper/Bronze
Connection	1/2" Male NPT
Flow	1-2 GPM
Grounding Lug	Yes

Shown in Distressed Copper, Verde and Antique Pewter



### **Large Courtyard Spout**

Achieving old-world charm is easy with the Courtyard Spout's simple and elegant design. Centuries ago, these spouts were forged from iron and served as a neighborhood water source. Water buckets were hung on the spout's top tab and the scroll underneath supported their weight to prevent buckling.

Large Courtyard Spouts are also available in a smaller version and in a variety of finishes.

All large Courtyard Spouts project from the mounting surface approximately 16 inches, 3/4" male brass NPT supply fitting, and a stainless steel support pin.

Go to Website

#### Courtyard Spout- Large and w/ Mini Back Plate

Weight	4 Lbs
Dimensions	16 x 2 x 10
Material	Copper
Connection	3/4" Male NPT
Flow	2-3 GPM
Grounding Lug	Yes



Shown in Oil Rubbed Bronze and Almost Black



### **Large Courtyard Spout**

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Large Courtyard Spouts are also available in a smaller version and in a variety of finishes.

All large Courtyard Spouts project from the mounting surface approximately 16 inches, 3/4" male brass NPT supply fitting, and a stainless steel support pin.

Go to Website

# Courtyard Spout- Large w/ Florentine

Weight	4.5 Lbs
Dimensions	16 x 4.75 x 10
Material	Copper/Brass
Connection	3/4" Male NPT
Flow	2-3 GPM
Grounding Lug	Yes

# Courtyard Spout- Large w/ Nikila

Weight	5 Lbs
Dimensions	16 x 4.25 x 10
Material	Copper/Bronze
Connection	3/4" Male NPT
Flow	2-3 GPM
Grounding Lug	Yes



Shown in Distressed Copper and Sealed Verde



### **Large Courtyard Spout**

Achieving old-world charm is easy with the Courtyard Spout's simple and elegant design. Centuries ago, these spouts were forged from iron and served as a neighborhood water source. Water buckets were hung on the spout's top tab and the scroll underneath supported their weight to prevent buckling.

Large Courtyard Spouts are also available in a smaller version and in a variety of finishes.

All large Courtyard Spouts project from the mounting surface approximately 16 inches, 3/4" male brass NPT supply fitting, and a stainless steel support pin.

Go to Website

# Courtyard Spout- Large w/ Normandy

Weight	6 Lbs
Dimensions	16 x 6.5 x 10
Material	Copper/Bronze
Connection	3/4" Male NPT
Flow	2-3 GPM
Grounding Lug	Yes

# Courtyard Spout- Large w/ Versailles

Weight	7.5 Lbs
Dimensions	16 x 6.5 x 10
Material	Copper/Bronze
Connection	3/4" Male NPT
Flow	2-3 GPM
Grounding Lug	Yes



Shown in Oil Rubbed Bronze and Antique Pewter

# **Spouts-Handmade Copper Droop Spouts**



The small Droop Spout is an elegant 100% copper version of handmade spouts found in old-world Europe and used throughout the ages. It is suitable for use as a solitary emitter and is an ideal water feature in any architectural and/or outdoor living, pool, spa, and fountain design.

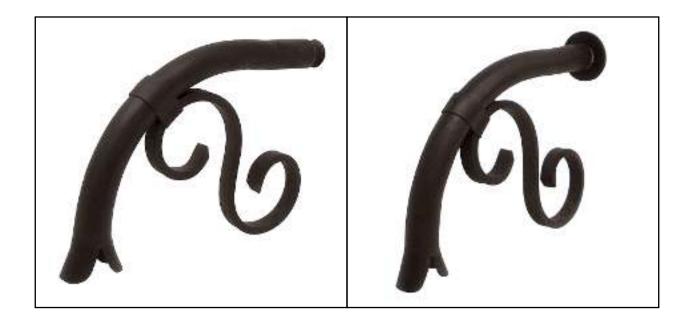
Copper construction means it's safe for use with pool water and on porous surfaces that iron spouts would stain with rust.

Droop Spouts feature an extended arch allowing the water to fall almost straight down, extend about 7 1/2" from the mounting surface, 1/2" male brass NPT supply fitting, and no support pin.

Go to Website

#### **Droop Spout- Small and w/Mini Back Plate**

Weight	1 Lb
Dimensions	9 x 1 x 5.5
Material	Copper
Connection	1/2" Male NPT
Flow	1-2 GPM
Grounding Lug	No



Shown in Oil Rubbed Bronze



### **Droop Spouts**

The small Droop Spout is an elegant 100% copper version of handmade spouts found in old-world Europe and used throughout the ages. It is suitable for use as a solitary emitter and is an ideal water feature in any architectural and/or outdoor living, pool, spa, and fountain design.

Copper construction means it's safe for use with pool water and on porous surfaces that iron spouts would stain with rust.

Droop Spouts feature an extended arch allowing the water to fall almost straight down, extend about 7 1/2" from the mounting surface, 1/2" male brass NPT supply fitting, and no support pin.



#### Go to Website

#### **Bordeaux Spout**

Weight	3 Lbs
Dimensions	6.13 x 4.75 x 4.75
Material	Copper/Bronze
Connection	1/2" Male NPT
Flow	1-2 GPM
Grounding Lug	Yes

#### **Versailles Spout**

Weight	4 Lbs
Dimensions	7.5 x 6.5 x 6.5
Material	Bronze
Connection	1/2" Male NPT
Flow	1-2 GPM
Grounding Lug	Yes

#### **Normandy Spout**

Weight	2.5 Lbs
Dimensions	7 x 6 x 6
Material	Copper/Bronze
Connection	1/2" Male NPT
Flow	1-2 GPM
<b>Grounding Lug</b>	Yes



Capture a true 'Touch of Tuscany' with our authentic Italian spouts. Crafted in Italy, the spouts feature solid brass construction, NSF threads for compatibility with your project, and the quality you have come to expect from Black Oak Foundry.

Italian spouts are made from 100% solid brass and can be customized in any of our metal finishes.







Weight	0.5 Lbs
Dimensions	3.75 x 2.38 x 2.38
Material	Brass
Connection	1/2" Male NPT
Flow	1-2 GPM
Grounding Lug	No



#### **Anzio Spout**

Weight	2.5 Lbs
Dimensions	6.75 x 3.88 x 3.88
Material	Brass
Connection	3/4" Male NPT
Flow	2-3 GPM
Grounding Lug	No



#### **Chianti Spout**

Weight	2.5 Lbs
Dimensions	5.5 x 3.75 x 3.75
Material	Brass
Connection	1/2" NPT Connection
Flow	2-3 GPM
Grounding Lug	No

Shown in Antique Brass Italian Style



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Italian spouts are made from 100% solid brass and can be customized in any of our metal finishes.



#### Go to Website



Weight	1 Lb
Dimensions	4.88 x 3.19 x 3.19
Material	Brass
Connection	1/2" Male NPT
Flow	1-2 GPM
Grounding Lug	No



#### **Cortona Spout**

Weight	1 Lb
Dimensions	6.5 x 4 x 4
Material	Brass
Connection	3/4" NPT Connection
Flow	2-3 GPM
Grounding Lug	No



#### **Viareggio Spout**

Weight	2 Lbs
Dimensions	5.63 x 4.44 x 4.44
Material	Brass
Connection	3/4" Male NPT
Flow	2-3 GPM
Grounding Lug	No

Shown in Antique Brass Italian Style



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#### **Siena Spout**

Weight	2 Lbs
Dimensions	10.88 x 4.75 x 4.75
Material	Brass
Connection	3/4" Male NPT
Flow	2-3 GPM
Grounding Lug	No

#### **Florentine Spout**

Weight	2 Lbs
Dimensions	11.5 x 4.75 x 4.75
Material	Brass
Connection	3/4" Male NPT
Flow	2-3 GPM
Grounding Lug	No

#### **Bologna Spout**

Weight	4 Lbs
Dimensions	10.25 x 4.875 x 4.875
Material	Brass
Connection	1" Male NPT
Flow	4-6 GPM
Grounding Lug	No



All handmade copper spouts from Black Oak Foundry feature solid copper, brass, and bronze construction featuring food grade solder and brazing materials, allowing for use around your family, pets, and fish pond applications.

It is also available in a smaller version and in a variety of finishes.

Go to Website

#### **Verona Spout-large**

### **Centurion Spout**

Weight	3.5 Lbs
Dimensions	10 x 7.75 x 7.75
Material	Brass
Connection	3/4" Male NPT
Flow	2-3 GPM
Grounding Lug	Yes

Weight	2.5 Lbs
Dimensions	7.5 x 7.75 x 7.75
Material	Brass
Connection	3/4" Male NPT
Flow	2-3 GPM
Grounding Lug	No



Shown in Backplate Oil Rubbed Bronze with Bold Highlights-Black Duck and Oil Rubbed Bronze Backplate with Conservative Highlights - Antique Brass Spout.



All emitters from Black Oak Foundry feature solid copper, brass, and bronze construction featuring food grade solder and brazing materials, allowing for use around your family, pets, and fish pond applications.

Connection varies by product, please check individual listings, support pin where necessary is stainless steel, all include a grounding lug.

All emitters on this page are made in our facility, if you have special requirements or a unique application, please let us know.

Go to Website

#### Nikila Emitter and Nikila Spout - Small

Weight	1 Lb
Dimensions	2 x 3.5 x 3.5
Material	Bronze
Connection	1/2" Male NPT
Flow	1-2 GPM
Grounding Lug	Yes



Shown in Antique Pewter



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All emitters on this page are made in our facility, if you have special requirements or a unique application, please let us know.

Go to Website

#### Nikila Emitter and Nikila Spout - Large

Weight	1.5 Lb
Dimensions	2 x 4.25 x 4.25
Material	Bronze
Connection	3/4" Male NPT
Flow	2-3 GPM
Grounding Lug	Yes





All emitters from Black Oak Foundry feature solid copper, brass, and bronze construction featuring food grade solder and brazing materials, allowing for use around your family, pets, and fish pond applications.

Connection varies by product, please check individual listings, support pin where necessary is stainless steel, all include a grounding lug.

All emitters on this page are made in our facility, if you have special requirements or a unique

application, please let us know.





#### Mini Oak Leaf Emitter

Weight	1.5 Lb
Dimensions	1.75 x 4.75 x 4.75
Material	Bronze
Connection	1/2" Male NPT
Flow	1-2 GPM
Grounding Lug	Yes



#### **Hibiscus Spout**

Weight	1.5 Lb
Dimensions	2.5 x 3.5 x 3.5
Material	Bronze
Connection	1/2" Male NPT
Flow	1-2 GPM
Grounding Lug	Yes



#### **Oak Leaf Emitter**

Weight	3 Lbs
Dimensions	2.5 x 6.75 x 6.75
Material	Bronze
Connection	1/2" Male NPT
Flow	1-2 GPM
Grounding Lug	Yes

Shown in Matte Nickel, Steam Punk, and Antique Pewter



All emitters from Black Oak Foundry feature solid copper, brass, and bronze construction featuring food grade solder and brazing materials, allowing for use around your family, pets, and fish pond applications.

Connection varies by product, please check individual listings, support pin where necessary is stainless steel, all include a grounding lug.

All emitters on this page are made in our facility, if you have special requirements or a unique

application, please let us know.









Go to Website

#### **Bordeaux Emitter**

Weight	2.5 Lbs
Dimensions	1.5 x 4.75 x 4.75
Material	Bronze
Connection	3/4" Male NPT
Flow	2-3 GPM
Grounding Lug	Yes

#### **Versailles Emitter**

Weight	3.5 Lbs
Dimensions	1.5 x 6.5 x 6.5
Material	Bronze
Connection	3/4" Male NPT
Flow	2-3 GPM
Grounding Lug	Yes

#### **Normandy Emitter**

Weight	2 Lbs
Dimensions	1.75 x 6.5 x 6.5
Material	Bronze
Connection	3/4" Male NPT
Flow	2-3 GPM
Grounding Lug	Yes

Shown in Oil Rubbed Bronze w/ Extreme Highlights, Oil Rubbed Bronze w/ Bold Highlights and Sealed Verde



All emitters from Black Oak Foundry feature solid copper, brass, and bronze construction featuring food grade solder and brazing materials, allowing for use around your family, pets, and fish pond applications.

Connection varies by product, please check individual listings, support pin where necessary is stainless steel, all include a grounding lug.

All emitters on this page are made in our facility, if you have special requirements or a unique application, please let us know.



#### Go to Website

#### **Acanthus Leaf Emitter**

Weight	2.5 Lbs
Dimensions	1.88 x 7.75 x 7.75
Material	Bronze
Connection	3/4" Male NPT
Flow	2-3 GPM
Grounding Lug	Yes



#### **Acanto Emitter**

Weight	7 Lbs
Dimensions	2.75 x 9.5 x 9.5
Material	Bronze
Connection	3/4" Male NPT
Flow	2-3 GPM
Grounding Lug	Yes
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#### Fleur de Lis Emitter

Weight	3.5 Lbs
Dimensions	1.38 x 8 x 11.50
Material	Bronze
Connection	1/2" Male NPT
Flow	1-2 GPM
Grounding Lug	Yes

Shown in Oil Rubbed Bronze w/ Highlights, Antique Pewter, and Oil Rubbed Bronze

## **Bowls**

#### **Classico Bowl**



Hand crafted in Mexico, the Classico Bowl is perfect for landscape, aquascape, pool, fountain, and spa designs and features 100% hand-hammered copper available in a variety of finishes.

Shown in the picture is Raw Copper (no Finish) and Oil Rubbed Bronze-Medium.

Go to Website

#### Classico Bowl- 24"

Weight	16 Lbs
Dimensions	12 x 24 x 13
Material	Copper
Connection	N/A
Flow	3-5 GPM
Grounding Lug	No

#### Classico Bowl- 32"

Weight	20 Lbs
Dimensions	16 x 32 x 16
Material	Copper
Connection	N/A
Flow	3-5 GPM
Grounding Lug	No



Shown in Oil Rubbed Bronze and Raw Copper

### **Bowls**





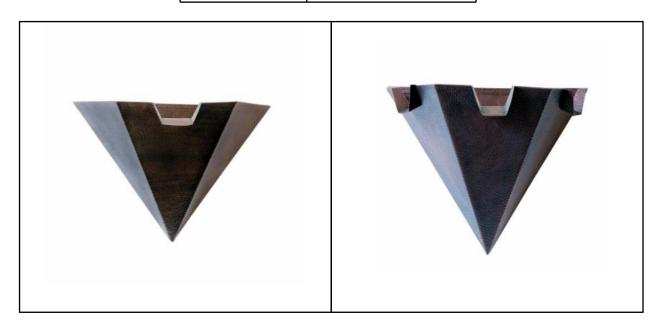
Hand crafted in Mexico, the Emerald Bowl is available in a variety of finishes. For an absolutely stunning look, pair the Emerald Bowl with uplighting and sit back and enjoy the splendor. The bowl comes in the popular 24-inch or 32-inch sizes, each with a single scupper or triple scupper option.

The inspired design of the Emerald Bowl promises to take any outdoor landscape to the next level.

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#### **Emerald Bowl- 24" Single and Triple Scupper**

Weight	16 Lbs
Dimensions	12.25 x 24 x 13
Material	Copper
Connection	N/A
Flow	3-5 GPM
Grounding Lug	No



Shown in Oil Rubbed Bronze

### **Bowls**



#### **Emerald Bowl 32 inch**

Hand crafted in Mexico, the Emerald Bowl is available in a variety of finishes. For an absolutely stunning look, pair the Emerald Bowl with uplighting and sit back and enjoy the splendor. The bowl comes in the popular 24-inch or 32-inch sizes, each with a single scupper or triple scupper option.

The inspired design of the Emerald Bowl promises to take any outdoor landscape to the next level.

Go to Website

#### **Emerald Bowl- 32" Single and Triple Scupper**

Weight	20 Lbs
Dimensions	16.25 x 32 x 16.5
Material	Copper
Connection	N/A
Flow	4-6 GPM
Grounding Lug	No





### Metals and Finishes

Our products are hand made from the finest materials available, made specifically for your order, by our craftsmen. The finish is the final step, where we impart the final characteristics, the look that will determine everything.



### A Little Note on Finishes

We do 'this' a lot, some might say we have an eye for it, the point is, I would like to believe we're experts in what will look great most of the time. If you're request one of the uncommon finishes, don't be surprised if we give you a call and discuss your color palette or what you're trying to achieve with this feature. On the other side, if you're not too sure what you're trying to achieve, give us a call, we'll get you there.

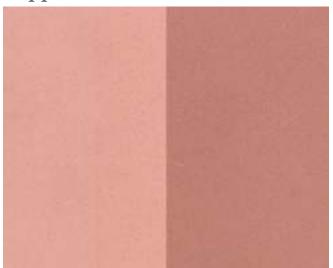
Our goal is simple; whether the architect, designer, contractor, installer, customer or the person walking by, we want to impress you.





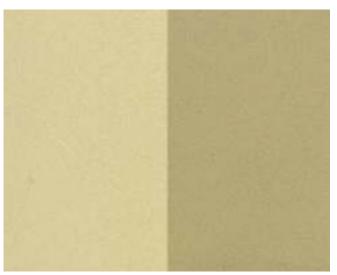
Here is a list of the materials we use to make most of our products; the sample plates have all been evenly sandblasted (Left Side), and half the sample given two coats of our typical matte sealer (Right Side). The pictures have been compared with the original samples and are as accurate as we can get. To the best of our knowledge all of the components we use are made in the USA, from reputable and reliable sources.

#### Copper



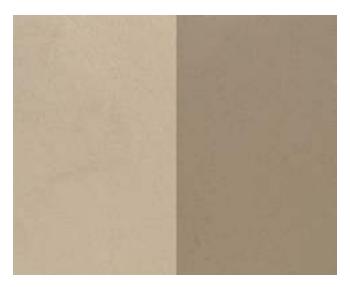
Copper is the Red metal, it's been in use for about 10,000 years, typically has a pink appearance, surprisingly like ham, but goes to a deep red with just a little patina, or red/browns with a little aging.

#### **Brass**



Brass is a mixture of Copper and Zinc, has a yellowish appearance, although yellow, it's not gold in color, its paler.

#### **Bronze**



Our primary cast metal is Silicon Bronze, with is mostly Copper with a pinch of silicon, it is a notoriously 'tough' metal and typically used for bronze sculptures that you would find in a museum.

#### **Support Components**



Our brazes, solders, fluxes, and all those other little things that hold everything together are the best you can buy, where applicable we chose products that are NSF-61 certified, suitable for use with food, water and pharmaceutical uses.

### In House Finishes-Oil Rubbed Bronze



Oil Rubbed Bronze (ORB) is our most popular finish, consisting over 80% of our finishes applied, it 's the go to, get it done, best overall finish we have. Where the magic comes in is the highlights, all the finishes are ORB, the difference is the highlight. An excellent value, a very short lead time, and the universal nature of the color in the landscape will make make Oil Rubbed Bronze your go to finish as well.

#### Very Little Highlight



Just enough to break up the monochromatic nature of the patina. You may not even notice it, maybe if the light is right, maybe yes, maybe no.

#### **Bold Highlights**



We take the distinguished features and really push the envelope. Creating more of an effect, like a visual 'POP'.

#### Conservative Highlights



We highlight the highlights, this is what we use for items that have some distinguished features, like the background grapes and leaves of the Sonoma.

#### **Extreme Highlights**



We reverse the finish and remove most of the finish exposing the base metal. It's a 'WOW'

The level of highlight you choose depends on your project and tastes, for the most part we have a good idea what works best for most applications. But if your desires are running to the more bold or extreme options, please contact us, often we will have a few pictures of a similar finish and will be able to assist you with your choice.

### In House Finishes



Although not as popular as Oil Rubbed Bronze, these In House Finishes offer a wide variety of looks that are an excellent value and have a short lead time, and get you that unique look your project is asking for.

#### Almost Black



As the name implies Almost Black is just that, it's about as black as we can get it. Most people would consider it a true black, and unless you're going to get out your handy Pantone Chips, you would probably consider it Black. Available with the same highlights as Oil Rubbed Bronze (above).

#### Antique Brass-American Style



I'm old enough to know what actual Antique Brass looks like, this works well with the brass back plated items, and often we just call it 'Old', if the product has some copper it gives a great 'Steam Punk' effect.

#### Antique Bronze



Our Antique Bronze finish has highlights pre-polished and then the entire product is given a light patina, the overall color is a light tan, like a sugar cookie, or "a bronze tan". If desired we can brass plate the bronze products for the traditional antique brass appearance.

#### Antique Brass - Italian Style



Our Italian Spouts come with a very classical Italian version of Antique Brass, gives a warm and glowing finish that is sure to dazzle. Available only on Italian Spouts.

# Special In House Finishes



Special In House Finishes are fun finishes where we use a combination of techniques to get to a unique look that you wouldn't necessarily expect. Bold, different, and inspiring, Special In House Finishes provide that unique look, that is budget friendly, and a fraction of the time of a 'Sent out Finish' shown in the following section.

#### Two Tone



Many of our products have some special finish options, such as this Centurion Spout with a ORB backplate with Conservative Highlights and the spout in Antique Brass. Products of this class, we'll contact you with finish options and let you chose what's best for your application.

#### Steam Punk



Steam Punk is actually a version of Antique Brass American Style, with two types of metal it gives a Jules Verne type effect.

#### Two Tone Reversed



Here we have the Verona Spout (AKA the Crazy Duck) with an extremely highlighted backplate and a black duck, we've done them with a light and dark duck, they both look great, just a personal preference.

#### Verde



Nothing says old like Verde, available in a sealed finish that will look the same for many years, or as a living finish that will progress and mature instantly.

### Finishes-Sent Out



Specialty finishes shown here are sent to an outside service for finishing, as the name implies this is a specialty service and does add time to the completion of your order, you will want to contact us when placing your order to get a lead time estimate as depending on the season it can be considerable.

The company we use does museum quality work and finishes sculptures and other artistic pieces for a number of artists in Southern California.

#### Antique Pewter



Striking in appearance, Antique Pewter, brings the bold. The entire product is nickel plated, and then black nickel plated, and the highlights are revealed leaving the dark areas in the background. This works well for curvy and sculpted designs, this finish is available only on those types of shapes.

#### **Distressed Copper**



Go RED. Distressed Copper, is the reddest finish we offer, available a little redder or a little darker. It is an exceptionally bold color.

#### **Brushed Nickel**



This is modern. The entire product is nickel plated, and then black nickel plated, and the highlights are revealed along straight lines. This works well for designs with straight lines, of flat surfaces, this finish is available only on those types of shapes.

#### **Penny Copper**



Penny Copper is an extra thick layer of copper plating over everything, the copper is left un-sealed, so it can verde naturally. This is useful because the backplate and the spout are different metals and the customer wanted an even natural Verde.



### Become a Pro-Trade Partner

If you work in the water features industry or a store that sells pool or water features, we encourage you to consider becoming a reseller. It's easy and only takes a few minutes.

Benefits of becoming a reseller:

- You get a big discount from our entire catalog of products.
- You get your own login to our website that shows your prices.
- Able to have Reseller tax exemption\*
- And More... Stay tuned!

If you would like to learn more, please give us a call at 949-305-7372 or

Go to Website

### Resources and Tools

We want to make it easy for you, whether it's a few pictures, a high resolution version catalog, instruction sheets, or anything in between. All the resources we have can be found on our Resources and Tools page; from there you can find a treasure trove of information that will assist you/client in choosing the perfect water feature for your project.

Go to Resources and Tools on our Website

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### TOP QUALITY BRASS-BRONZE-COPPER WATER FEATURES





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