

Metals We Use

We use the finest metals and components available for our water features, with NSF-61 ratings for all components that touch water and best in class everything else. Our products provide many generations of beauty and graceful aging in even the toughest conditions..

Copper

Copper is the Red metal. It's been in use for about 10,000 years. Typically has a pink appearance, surprisingly like ham, but goes to a deep red with just a little patina, or red/browns with a little aging.

Bronze

Our primary cast metal is Silicon Bronze which is mostly Copper with a pinch of silicon. It is a notoriously 'tough' metal and typically used for bronze sculptures that you would find in a museum.

Brass

Brass is a mixture of Copper and Zinc. It has a yellowish appearance. Although yellow, it's not gold in color, it's paler.

Support Components

Our brazes, solders, fluxes, are the best you can buy and we choose products that are NSF-61 certified. Suitable for use with food, water and pharmaceutical uses.

Our Finishes

Black Oak Foundry has a number of finishes for your water feature. Throughout this brochure, you'll see examples of just some of the finishes. From the ever popular Oil Rubbed Bronze, all the way to a Green Verde, our finishes represent the finest quality metal finishing available. All finishes are done by hand, specifically for your order, so please speak with our Customer Support Team about what finish we can provide for your water feature.

We regularly make additions to our catalog of images, which contains all the images shown here and thousands more. Please visit our Resources and Tools page where you can locate the Black Oak Picture Catalog and where you can download thousands of high resolution pictures of our products in different finish styles.

Resources and Tools

We want to make it easy for you! Whether it's a high resolution version catalog, pictures and videos, instruction sheets or anything in between, all the resources we have can be found in our Resources and Tools page. From there, you can find a treasure trove of information that will assist you or your client in choosing the perfect water feature for your project.

To locate the Resources and Tools page, please visit www.BlackOakFoundry.com. From the menu bar at the top, pull down on Resources and Examples and at the bottom, you'll find Resources and Tools along with a number of other helpful pages.

About Us

Black Oak Foundry specializes in making the finest water features available and with proper care, should last hundreds if not thousands of years, and You, the discerning customer, appreciate that.

We think that is really cool.



Customer Service: 949-305-7372

Email: Sales@BlackOakFoundry.com

TOP QUALITY
BRASS-BRONZE-
COPPER WATER
FEATURES



www.BlackOakFoundry.com
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Handmade Copper Spouts

Handmade spouts feature a copper construction with a scroll forming the support. Scroll and support are secured with a copper strap and the entire assembly is blazed and soldered with food and water safe materials. Connection is solid brass, threaded in 1/2" NPT for the small spouts and 3/4" NPT for the large spouts.



Small Courtyard Spout with Nikila in Sealed Verde



Versailles Spout in Penny Copper



Small Droop Spout with Mini Back Plate in Distressed Copper



Large Courtyard Spout with Florentine in Brushed Copper



Large Courtyard Spout with Versailles in Brushed Pewter



Large Droop Spout with Mini Back Plate in Almost Black

Touch of Tuscany - Italian Spouts

Crafted in Italy, our authentic Italian spouts feature solid brass construction and the quality you have come to expect from Black Oak Foundry. These spouts are made from 100% solid brass and can be customized in any of our metal finishes.



Verona Spout - Large in Oil Rubbed Bronze Back Plate with Conservative Highlight and Antique Brass Duck Spout



Viareggio Spout Swirl in Antique Brass



Anzio Spout in Antique Brass

For a complete version of the Catalog, Additional Pictures, and other Resources, please visit BlackOakFoundry.com/Resources-and-Tools

Short and Medium Length Scuppers

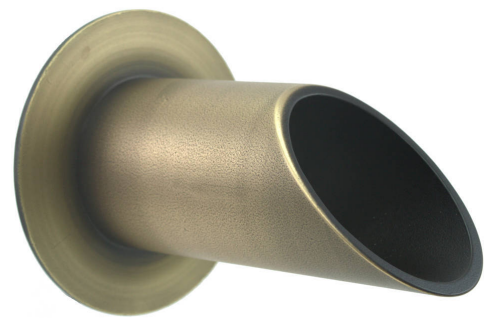
All short and medium length scuppers from Black Oak Foundry feature solid copper, brass and bronze construction featuring food grade solder and brazing materials, allowing for use around your family, pets and fish pond applications.



Classic Roman Scupper in Oil Rubbed Bronze



Napa Scupper in Oil Rubbed Bronze with Bold Highlight



Deco 2 inch Scupper with Round Back Plate in Antique Brass American aka 'Old'



Oak Leaf Scupper with Apollo Back Plate Square in Oil Rubbed Bronze



Short Square Scupper with Square Back Plate in Antique Brass American aka 'Old'



Roman Scupper with Round Back Plate in Brushed Pewter

Emitters

All emitters from Black Oak Foundry feature solid copper, brass, and bronze construction featuring food grade solder and brazing materials, allowing for use around your family, pets and fish pond applications.



Versailles Emitter in Oil Rubbed Bronze with Bold Highlight



Bordeaux Emitter in Oil Rubbed Bronze with Extreme Highlight



Large Nikila Emitter in Distressed Copper

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