

# TOP QUALITY BRASS-BRONZE-COPPER WATER FEATURES



**BLACK OAK**  
F O U N D R Y



[www.BlackOakFoundry.com](http://www.BlackOakFoundry.com)

**949-305-7372**

4757 S. Crestview Road, Atoka, OK 74525



Summer is coming to a close, pool parties have ended, and the kids have returned to school. In the quiet, without the hustle and bustle of the busy season, we have time to reflect and think about what we're going to do next year and how we're going to one-up the competition. Black Oak Foundry can help you with that.

Black Oak Foundry offers a unique collection of top-quality brass, bronze, and copper water features that cannot be found anywhere else. Built by American hands and from the finest materials, our products are designed to last many lifetimes. Whether you're a professional contractor or a high-end DIYer, we are here to help you transform your next project from ordinary to extraordinary!

### **Pro-Trade Partners**

If you work in Architectural, Landscape, Pool, or similar industries, we would like to help you one-up the competition by becoming a Pro-Trade Partner.

As Pro-Trade, you get a discount from retail pricing, which helps the bottom line these days. For online retailers, we offer drop shipping and other required services for the unique way your business operates.

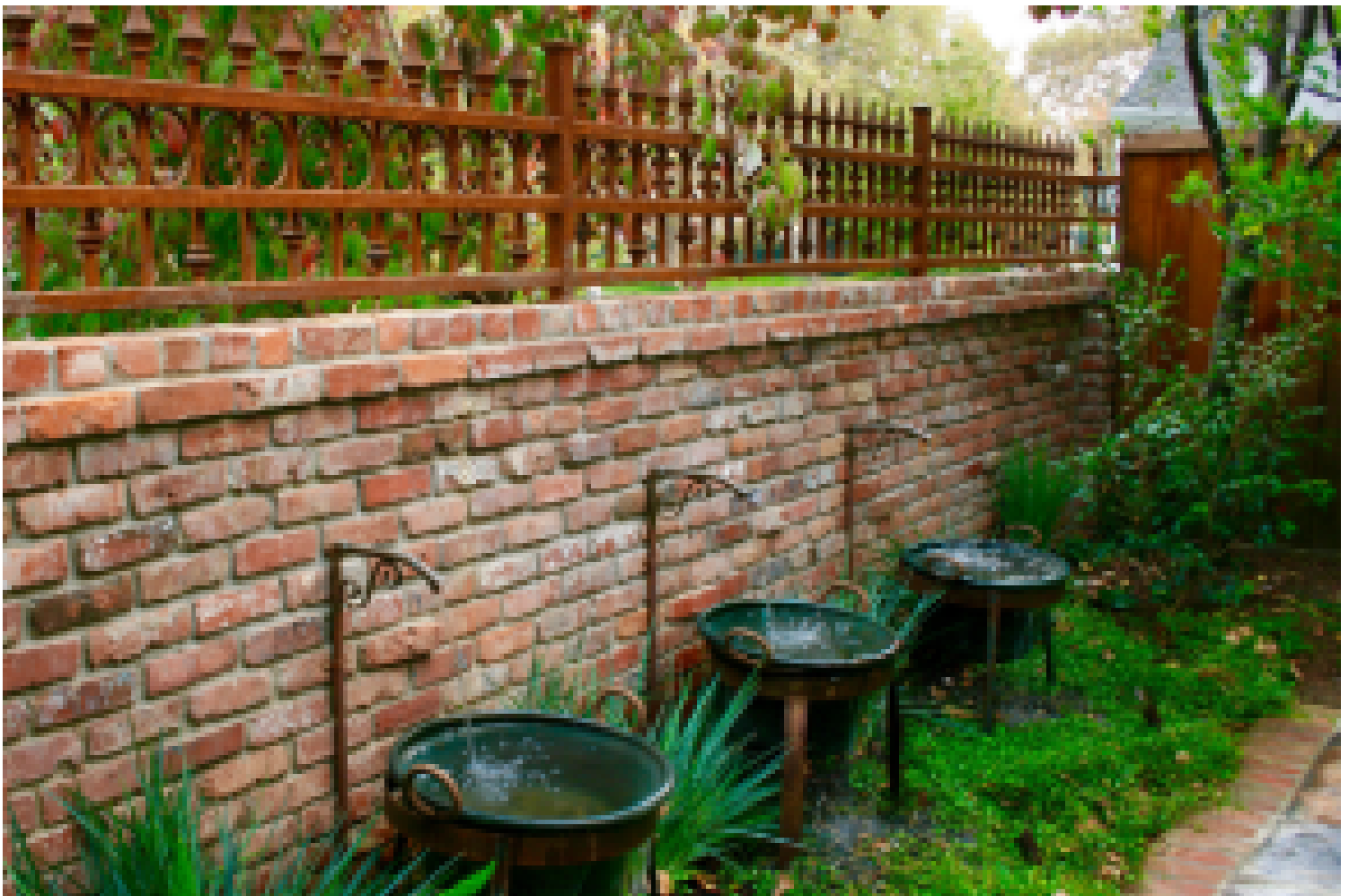
We invite you to look into our Pro-Trade Partner program and see how Black Oak Foundry

[Click here for more info](#)

Catalog version: Fall 2022

**Customer Service 949-305-7372**

**[www.BlackOakFoundry.com](http://www.BlackOakFoundry.com)**



## Contents (Maybe HOT!)



### 4 Scuppers - Short



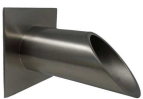
Short Scuppers have a short projection and are great for tight spaces



### 8 Scuppers - Medium



With the traditional water feature look, our medium scuppers are sure to please.



### 12 Deco Scuppers



The sleek design complements every water feature style from classic to contemporary.



### 16 Copper Spouts



Really cool handmade handmade copper spouts.



### 27 Spouts- Italian



Capture a true 'Touch of Tuscany' with our authentic Italian spouts.



### 31 Emitters



Let a stream of water skim over the surface with an emitter from Black Oak Foundry.



### 36 Bowls



Our bowls make a striking centerpiece to your water feature.



### 39 Metals and Finishes



See the range of metals we use, and the finishes available.



### 46 Pro-Trade Partners



Become a Pro-Trade partner for discounts and more.



### 46 Resources and Tools



Where to find resources on our website.

Catalog version: Fall 2022

Customer Service 949-305-7372

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# Scuppers-Short

## Simple Scupper-Square

Our newest addition to our line of top quality brass, bronze and copper water features is our Short Square Scupper. Cast from bronze, scupper features a brass plate set inside the scupper that diverts the water to the bottom of the feature and creates a 'flat' layer of water, while hiding the water feed in the rear. This gives a solid contemporary look that's sure to impress.

Available with a brass back plate, or without for a more compact look.

Available in a wide variety of finishes to suit your decor. All come with a grounding lug and utilize a 1 1/2" Female NPT thread, with a black ABS slip adapter included.

[Go to Website](#)

### Short Square Scupper With Brass Back Plate

<b>Weight</b>	3 Lbs
<b>Dimensions</b>	2.0 x 5.5 x 5.5
<b>Material</b>	Bronze/ Brass
<b>Connection</b>	1 1/2" Female NPT
<b>Flow</b>	3-5 GPM
<b>Grounding Lug</b>	Yes

### Short Square Scupper Without Back Plate

<b>Weight</b>	1.5 Lbs
<b>Dimensions</b>	2 x 3 x 3
<b>Material</b>	Bronze
<b>Connection</b>	1 1/2" Female NPT
<b>Flow</b>	3-5 GPM
<b>Grounding Lug</b>	Yes



Shown in Antique Brass-American Style (AKA "Old") and Oil Rubbed Bronze

# Scuppers-Short

## Simple Scupper

Featuring a simple brass back plate, our Simple Scuppers have an understated simplicity that is a great addition to project.

Available in standard Square, Round, or Diamond configurations the brass back plate allows for easy customization for your design, allowing endless possibilities and a custom look at a reasonable price.

Available in a wide variety of finishes to suit your decor.

All come with a grounding lug and utilize a 1 1/2" Female NPT thread, with a black ABS slip adapter included.



[Go to Website](#)

### Short Scupper with Square, Round and Diamond Back Plates

<b>Weight</b>	3 Lbs
<b>Dimensions</b>	2.5 x 5.5 x 5.5
<b>Material</b>	Bronze/ Brass
<b>Connection</b>	1 1/2" Female NPT
<b>Flow</b>	3-5 GPM
<b>Grounding Lug</b>	Yes



Shown in Antique Brass-American Style (AKA "Old") and Oil Rubbed w/ Conservative Highlight

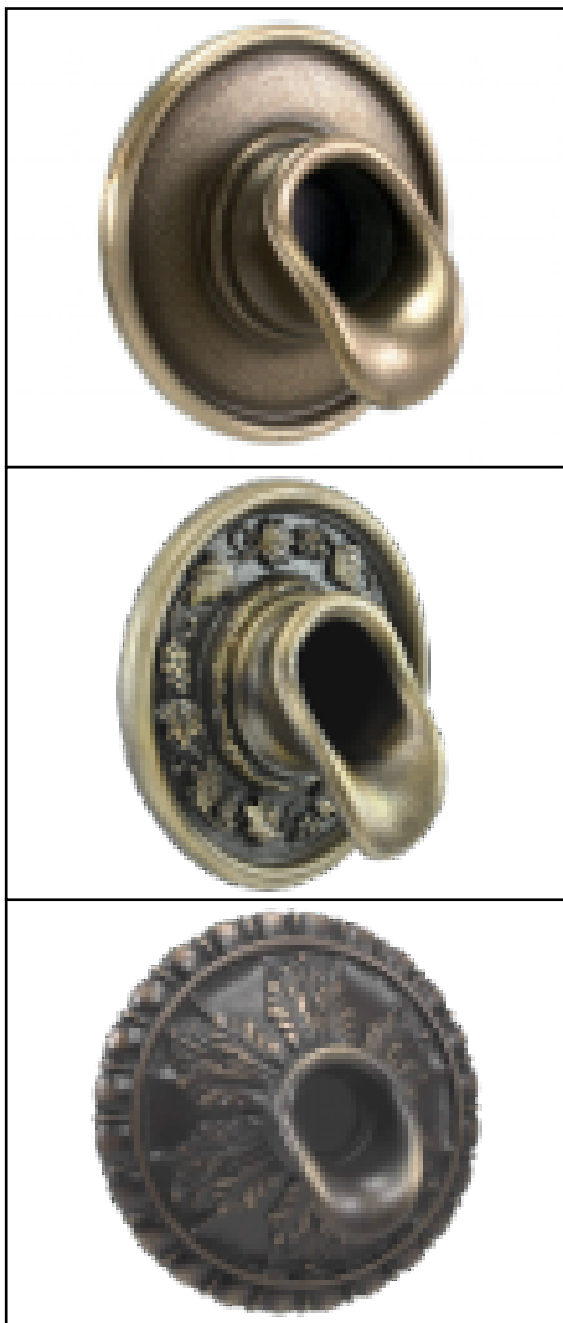
# Scuppers-Short

## Touch of Elegance

For more elegant option, our Touch of Elegance scuppers provide a larger visual presence, without overstatement.

Available in a wide variety of finishes to suit your decor.

All come with a grounding lug and utilize a 1 1/2" Female NPT thread, with a black ABS slip adapter included.



[Go to Website](#)

### DaVinci Scupper

<b>Weight</b>	2.5 Lbs
<b>Dimensions</b>	2.5 x 5.5 x 5.5
<b>Material</b>	Bronze
<b>Connection</b>	1 1/2" Female NPT
<b>Flow</b>	3-5 GPM
<b>Grounding Lug</b>	Yes

### Napa Scupper

<b>Weight</b>	2.5 Lbs
<b>Dimensions</b>	2.5 x 5 x 5
<b>Material</b>	Bronze
<b>Connection</b>	1 1/2" Female NPT
<b>Flow</b>	3-5 GPM
<b>Grounding Lug</b>	Yes

### Pompeii Scupper

<b>Weight</b>	4 Lbs
<b>Dimensions</b>	4 x 7.75 x 7.75
<b>Material</b>	Bronze
<b>Connection</b>	1 1/2" Female NPT
<b>Flow</b>	3-5 GPM
<b>Grounding Lug</b>	Yes

Shown in Antique Bronze, Oil Rubbed Bronze w/ Extreme Highlights, Oil Rubbed Bronze-Conservative



# Scuppers-Short

## Roman Opulence

For true eye catching appeal, nothing exceeds our Roman Opulence line of scuppers,.

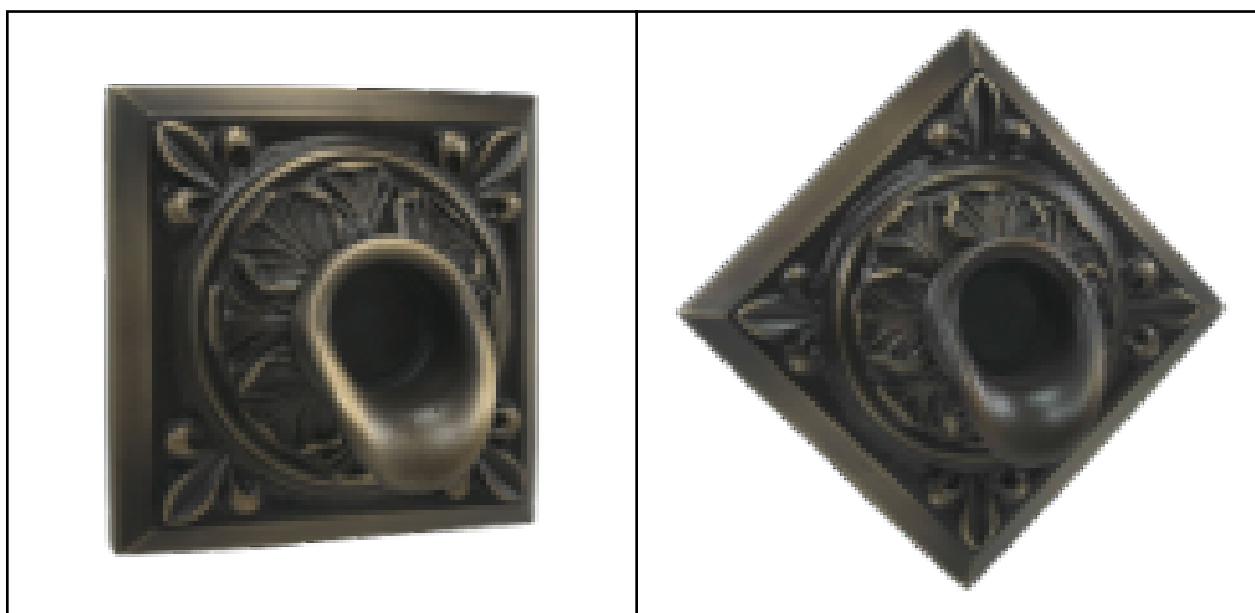
Available in a wide variety of finishes to suit your decor.

All come with a grounding lug and utilize a 1 1/2" Female NPT thread, with a black ABS slip adapter included.

[Go to Website](#)

### Short Oak Leaf Scupper - Square & Diamond

<b>Weight</b>	6 Lbs
<b>Dimensions</b>	4 x 6.625 x 6.625
<b>Material</b>	Bronze
<b>Connection</b>	1 1/2" Female NPT
<b>Flow</b>	3-5 GPM
<b>Grounding Lug</b>	Yes



Shown in Oil Rubbed Bronze w/ Bold and Conservative Highlights

# Scuppers-Medium

## Simple Scupper

Featuring a simple brass back plate, our Simple Scuppers have an understated simplicity that is a great addition to project.

Available in standard Square, Round, or Diamond configurations the brass back plate allows for easy customization for your design, allowing endless possibilities and a custom look at a reasonable price.

Available in a wide variety of finishes to suit your decor.

All come with a grounding lug and utilize a 1 1/2" Female NPT thread, with a black ABS slip adapter included.

[Go to Website](#)

### Roman Scupper with Square, Round and Diamond Back Plates

<b>Weight</b>	3 Lbs
<b>Dimensions</b>	5.25 x 5.5 x 5.5
<b>Material</b>	Bronze
<b>Connection</b>	1 1/2" Female NPT
<b>Flow</b>	3-5 GPM
<b>Grounding Lug</b>	Yes



Shown in Oil Rubbed Bronze with Conservative Highlight, Brushed Nickel & Distressed Copper



# Scuppers-Medium

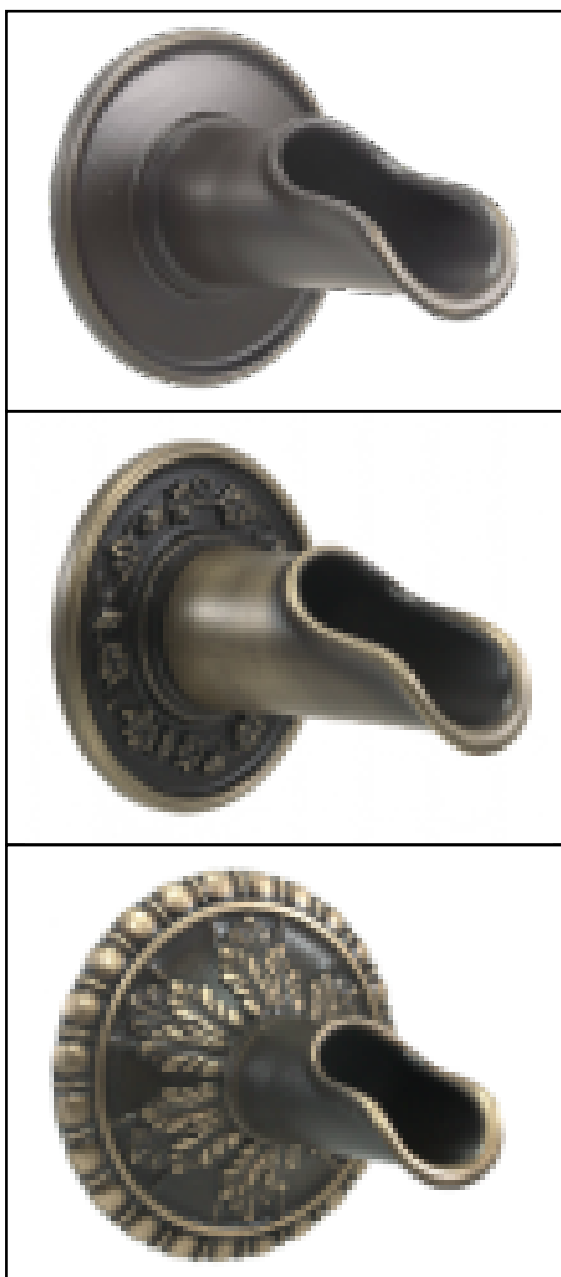
## Touch of Elegance

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Available in a wide variety of finishes to suit your decor.

All come with a grounding lug and utilize a 1 1/2" Female NPT thread, with a black ABS slip adapter included.

[Go to Website](#)



### Roman Scupper

<b>Weight</b>	3 Lbs
<b>Dimensions</b>	5.25 x 5.5 x 5.5
<b>Material</b>	Bronze
<b>Connection</b>	1 1/2" Female NPT
<b>Flow</b>	3-5 GPM
<b>Grounding Lug</b>	Yes

### Sonoma Scupper

<b>Weight</b>	3 Lbs
<b>Dimensions</b>	5.75 x 5 x 5
<b>Material</b>	Bronze
<b>Connection</b>	1 1/2" Female NPT
<b>Flow</b>	3-5 GPM
<b>Grounding Lug</b>	Yes

### Acanthus Scupper

<b>Weight</b>	4.5 Lbs
<b>Dimensions</b>	7 x 7.75 x 7.75
<b>Material</b>	Bronze
<b>Connection</b>	1 1/2" Female NPT
<b>Flow</b>	3-5 GPM
<b>Grounding Lug</b>	Yes

Shown in Oil Rubbed Bronze, Oil Rubbed Bronze w/ Black Background, and Oil Rubbed Bronze with Extreme Highlight



# Scuppers-Medium

## Roman Opulence

For true eye catching appeal, nothing exceeds our Roman Opulence line of scuppers, with pieces as large as 12 x 12 they truly can be the centerpiece of the water feature.

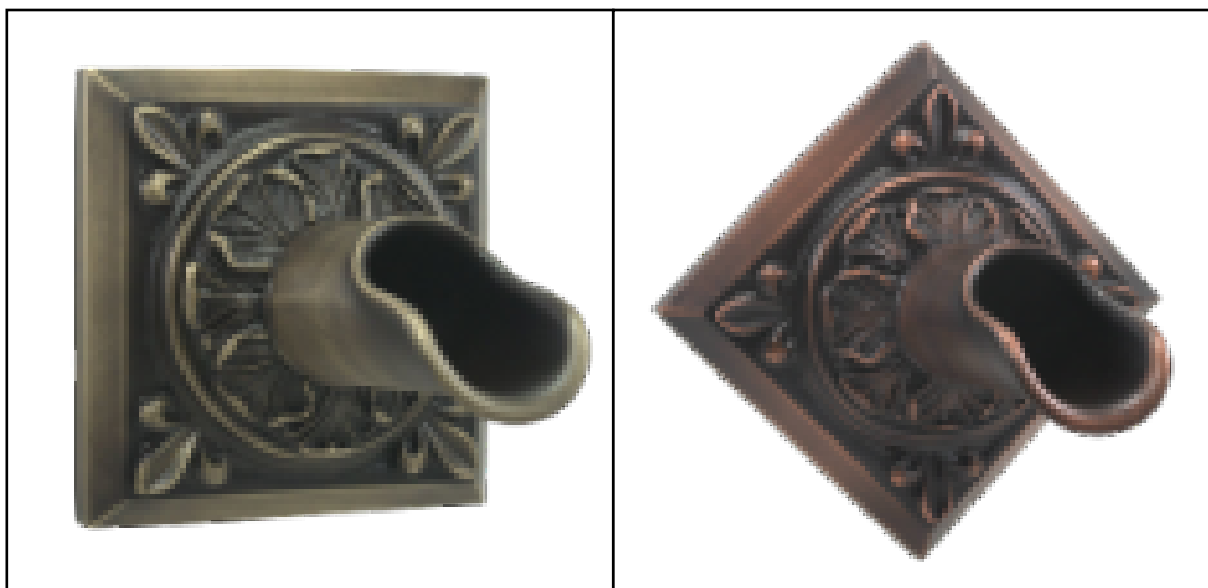
Available in a wide variety of finishes to suit your decor.

All come with a grounding lug and utilize a 1 1/2" Female NPT thread, with a black ABS slip adapter included.

[Go to Website](#)

### Oak Leaf Scupper - Square and Diamond

<b>Weight</b>	6 Lbs
<b>Dimensions</b>	7.25 x 6.625 x 6.625
<b>Material</b>	Bronze
<b>Connection</b>	1 1/2" Female NPT
<b>Flow</b>	3-5 GPM
<b>Grounding Lug</b>	Yes



Shown in Oil Rubbed Bronze with Bold Highlight and Distressed Copper



# Scuppers-Medium

## Roman Opulence

For true eye catching appeal, nothing exceeds our Roman Opulence line of scuppers, with pieces as large as 12 x 12 they truly can be the centerpiece of the water feature.

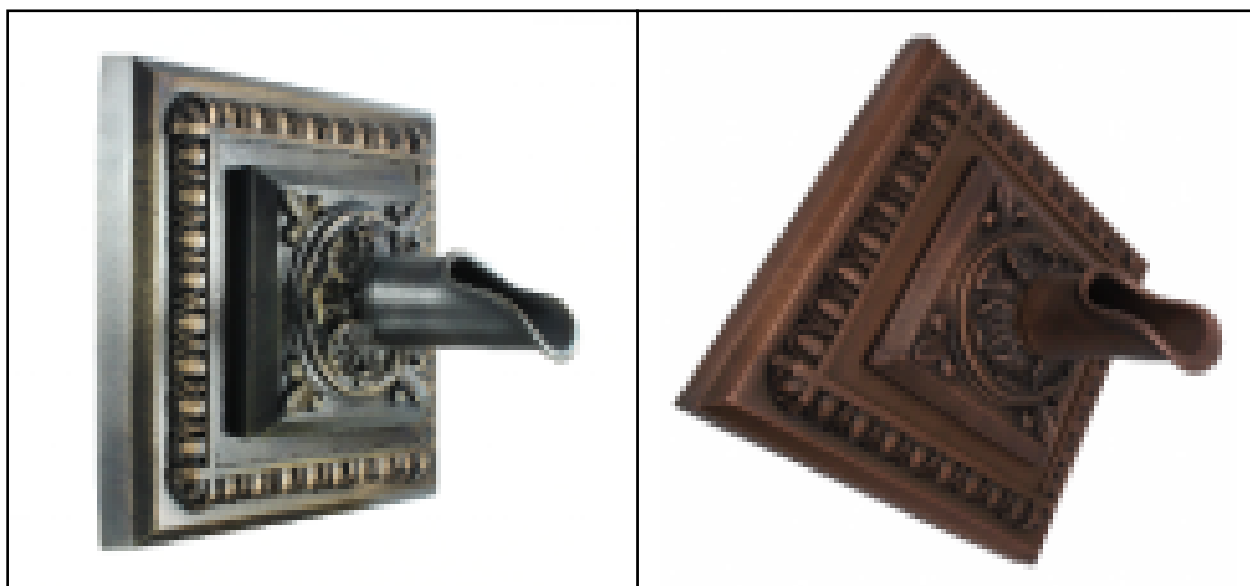
Available in a wide variety of finishes to suit your decor.

All come with a grounding lug and utilize a 1 1/2" Female NPT thread, with a black ABS slip adapter included.

[Go to Website](#)

### Oak Leaf Scupper w/ Apollo Back Plate - Square & Diamond

<b>Weight</b>	25 Lbs
<b>Dimensions</b>	9 x 12 x 12
<b>Material</b>	Bronze
<b>Connection</b>	1 1/2" Female NPT
<b>Flow</b>	3-5 GPM
<b>Grounding Lug</b>	Yes



Shown in Oil Rubbed Bronze w/ Highlight and Distressed Copper

# Scuppers-Deco

## Deco 90 Degree Downspout

The 1 1/2 - inch Deco 90 Degree Downspouts in bare or with back plate is a contemporary downspout with clean lines for a tight fitted look.

Unit includes grounding lug on the back plate to meet code requirements.

The Deco 90 Degree Downspout can be customizes in several finishes. Shown below in Satin Polish and Antique Brass 'Old'.

[Go to Website](#)

### Deco 90 Degree Downspout 1.5" - Bare and with Square Back Plate

<b>Weight</b>	2.5 Lbs
<b>Dimensions</b>	6 x 4 x 4
<b>Material</b>	Brass
<b>Connection</b>	1 1/2" Male NPT
<b>Flow</b>	3-5 GPM
<b>Grounding Lug</b>	Yes



Shown in Satin Polish and Antique Brass 'Old'

# Scuppers-Deco

## Deco 1.5 inch

The Deco Wall Scupper is perhaps the most versatile scupper Black Oak Foundry offers. The sleek design complements every water feature style from classic to contemporary.

The Deco Wall Scupper is available with your choice of three faceplate: diamond, round or square. Three pipe diameter size options include: 1 1/2-inch, 2-inch or 2 1/2-inch.

It can be customized in several finishes.

[Go to Website](#)



### Deco Wall Scupper with Square, Round and Diamond Back Plates - 1.5 inch

<b>Weight</b>	1.5 Lbs
<b>Dimensions</b>	4.5 x 4 x 4
<b>Material</b>	Brass
<b>Connection</b>	1 1/2" Male NPT
<b>Flow</b>	3-5 GPM
<b>Grounding Lug</b>	Yes



Shown in Distressed Copper, Oil Rubbed Bronze Light and Oil Rubbed Bronze Medium with Conservative Highlight

# Scuppers-Deco

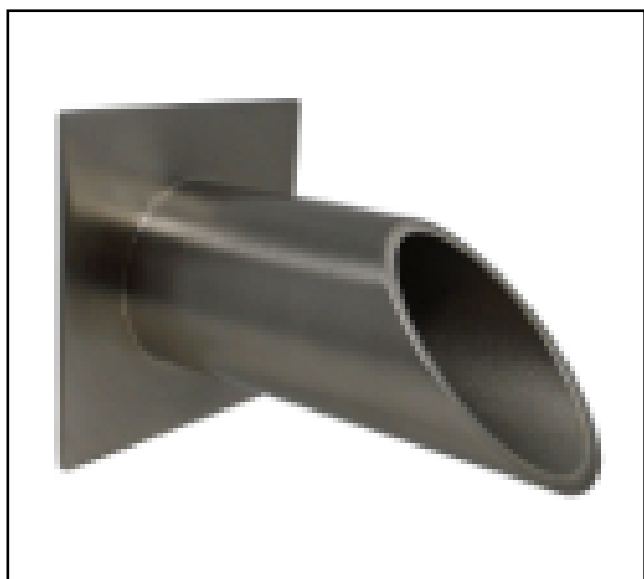
## Deco 2 inch

The Deco Wall Scupper is perhaps the most versatile scupper Black Oak Foundry offers. The sleek design complements every water feature style from classic to contemporary.

The Deco Wall Scupper is available with your choice of three faceplate: diamond, round or square. Three pipe diameter size options include: 1 1/2-inch, 2-inch or 2 1/2-inch.

It can be customized in several finishes.

[Go to Website](#)



### Deco Wall Scupper with Square, Round and Diamond Back Plates - 2 inch

<b>Weight</b>	2.5 Lbs
<b>Dimensions</b>	5 x 4 x 4
<b>Material</b>	Brass
<b>Connection</b>	2" Male NPT
<b>Flow</b>	3-8 GPM
<b>Grounding Lug</b>	Yes



Shown in Brushed Pewter, Distressed Copper, Oil Rubbed Bronze

# Scuppers-Deco

## Deco 2.5 inch

The Deco Wall Scupper is perhaps the most versatile scupper Black Oak Foundry offers. The sleek design complements every water feature style from classic to contemporary.

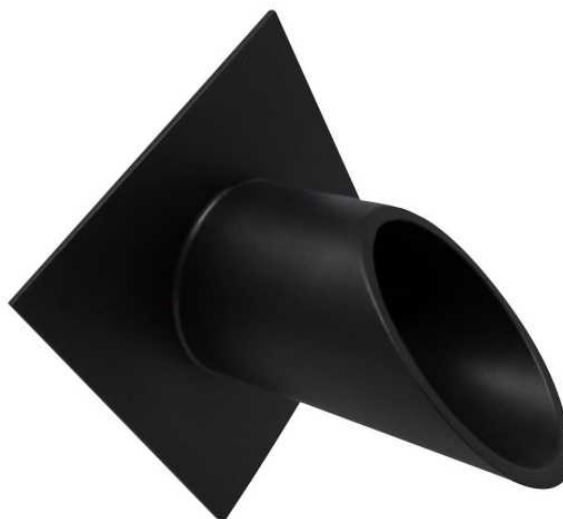
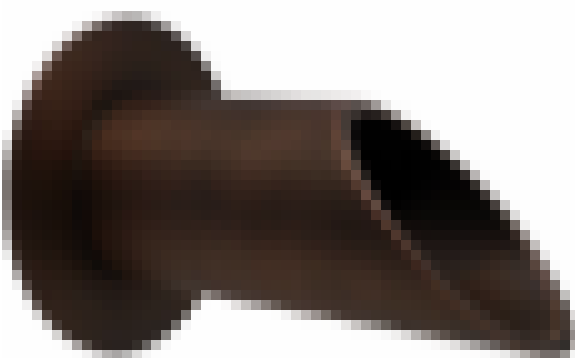
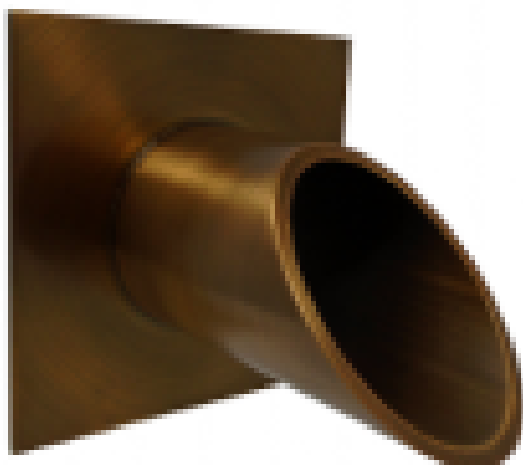
The Deco Wall Scupper is available with your choice of three faceplate: diamond, round or square. Three pipe diameter size options include: 1 1/2-inch, 2-inch or 2 1/2-inch.

It can be customized in several finishes.

[Go to Website](#)

### Deco Wall Scupper with Square, Round and Diamond Back Plates - 2.5 inch

<b>Weight</b>	3.5 Lbs
<b>Dimensions</b>	6 x 5.5 x 5.5
<b>Material</b>	Brass
<b>Connection</b>	2 1/2" Male NPT
<b>Flow</b>	5-10 GPM
<b>Grounding Lug</b>	Yes



Shown in Antique Brass, Distressed Copper and Almost Black



# Spouts-Handmade Copper

## Small Courtyard Spout

The small Courtyard Spout is an elegant 100% copper version of handmade spouts found in old-world Europe and used throughout the ages. It is suitable for use as a solitary emitter and is an ideal water feature in any architectural and/or outdoor living, pool, spa, and fountain design.

Copper construction means it's safe for use with pool water and on porous surfaces that iron spouts would stain with rust. The simple, functional design complements nearly every style of face plate or escutcheon.

All small Courtyard Spouts project from the mounting surface approximately 10 inches, 1/2" male brass NPT supply fitting, and a stainless steel support pin.

[Go to Website](#)

### Courtyard Spout- Small and w/ Mini Back Plate

<b>Weight</b>	1 Lbs
<b>Dimensions</b>	10.25 x 1.5 x 6
<b>Material</b>	Copper
<b>Connection</b>	1/2" Male NPT
<b>Flow</b>	1-2 GPM
<b>Grounding Lug</b>	No



Shown in Oil Rubbed Bronze and Almost Black



# Spouts-Handmade Copper

## Small Courtyard Spout

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[Go to Website](#)



### Courtyard Spout- Small w/Turin

<b>Weight</b>	1.5 Lbs
<b>Dimensions</b>	10.25 x 3.25 x 7.625
<b>Material</b>	Copper/ Brass
<b>Connection</b>	1/2" Male NPT
<b>Flow</b>	3-5 GPM
<b>Grounding Lug</b>	No unless requested



### Courtyard Spout- Small w/Nikila

<b>Weight</b>	1.5 Lbs
<b>Dimensions</b>	10.25 x 3.5 x 7.75
<b>Material</b>	Copper/Bronze
<b>Connection</b>	1/2" Male NPT
<b>Flow</b>	1-2 GPM
<b>Grounding Lug</b>	No unless requested



### Courtyard Spout- Small w/Bordeaux

<b>Weight</b>	3 Lbs
<b>Dimensions</b>	10.25 x 4.75 x 8.375
<b>Material</b>	Copper/Bronze
<b>Connection</b>	1/2" Male NPT
<b>Flow</b>	1-2 GPM
<b>Grounding Lug</b>	Yes

Shown in Distressed Copper and Oil Rubbed Bronze w/ Conservative Highlight



# Spouts-Handmade Copper

## Large Courtyard Spout

Achieving old-world charm is easy with the Courtyard Spout's simple and elegant design. Centuries ago, these spouts were forged from iron and served as a neighborhood water source. Water buckets were hung on the spout's top tab and the scroll underneath supported their weight to prevent buckling.

Large Courtyard Spouts are also available in a smaller version and in a variety of finishes.

All large Courtyard Spouts project from the mounting surface approximately 16 inches, 3/4" male brass NPT supply fitting, and a stainless steel support pin.

[Go to Website](#)

### Courtyard Spout- Large and w/ Mini Back Plate

<b>Weight</b>	4 Lbs
<b>Dimensions</b>	16 x 1.5 x 11
<b>Material</b>	Copper
<b>Connection</b>	3/4" Male NPT
<b>Flow</b>	2-3 GPM
<b>Grounding Lug</b>	No



Shown in Distressed Copper and Almost Black



# Spouts-Handmade Copper

## Large Courtyard Spout

Achieving old-world charm is easy with the Courtyard Spout's simple and elegant design. Centuries ago, these spouts were forged from iron and served as a neighborhood water source. Water buckets were hung on the spout's top tab and the scroll underneath supported their weight to prevent buckling.

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All large Courtyard Spouts project from the mounting surface approximately 16 inches, 3/4" male brass NPT supply fitting, and a stainless steel support pin.

[Go to Website](#)

### Courtyard Spout- Large w/ Florentine

<b>Weight</b>	4.5 Lbs
<b>Dimensions</b>	16 x 4 x 13.375
<b>Material</b>	Copper/Brass
<b>Connection</b>	3/4" Male NPT
<b>Flow</b>	2-3 GPM
<b>Grounding Lug</b>	No unless requested

### Courtyard Spout- Large w/ Nikila

<b>Weight</b>	5 Lbs
<b>Dimensions</b>	16 x 4.25 x 13.125
<b>Material</b>	Copper/Bronze
<b>Connection</b>	3/4" Male NPT
<b>Flow</b>	2-3 GPM
<b>Grounding Lug</b>	No unless requested



Shown in Distressed Copper and Sealed Verde



# Spouts-Handmade Copper

## Large Courtyard Spout

Achieving old-world charm is easy with the Courtyard Spout's simple and elegant design. Centuries ago, these spouts were forged from iron and served as a neighborhood water source. Water buckets were hung on the spout's top tab and the scroll underneath supported their weight to prevent buckling.

Large Courtyard Spouts are also available in a smaller version and in a variety of finishes.

All large Courtyard Spouts project from the mounting surface approximately 16 inches, 3/4" male brass NPT supply fitting, and a stainless steel support pin.

[Go to Website](#)

### Courtyard Spout- Large w/ Normandy

<b>Weight</b>	6 Lbs
<b>Dimensions</b>	16 x 6 x 14
<b>Material</b>	Copper/Bronze
<b>Connection</b>	3/4" Male NPT
<b>Flow</b>	2-3 GPM
<b>Grounding Lug</b>	Yes

### Courtyard Spout- Large w/ Versailles

<b>Weight</b>	8 Lbs
<b>Dimensions</b>	16 x 6.5 x 14.5
<b>Material</b>	Copper/Bronze
<b>Connection</b>	3/4" Male NPT
<b>Flow</b>	2-3 GPM
<b>Grounding Lug</b>	Yes



Shown in Almost Black and Distressed Copper



# Spouts-Handmade Copper

## Small Droop Spouts

The small Droop Spout is an elegant 100% copper version of handmade spouts found in old-world Europe and used throughout the ages. It is suitable for use as a solitary emitter and is an ideal water feature in any architectural and/or outdoor living, pool, spa, and fountain design.

Copper construction means it's safe for use with pool water and on porous surfaces that iron spouts would stain with rust.

Droop Spouts feature an extended arch allowing the water to fall almost straight down, extend about 7 1/2" from the mounting surface, 1/2" male brass NPT supply fitting, and no support pin.

[Go to Website](#)

### Droop Spout- Small and w/Mini Back Plate

<b>Weight</b>	1 Lbs
<b>Dimensions</b>	8.5 x 1.5 x 6
<b>Material</b>	Copper
<b>Connection</b>	1/2" Male NPT
<b>Flow</b>	1-2 GPM
<b>Grounding Lug</b>	No



Shown in Oil Rubbed Bronze and Distressed Copper

# Spouts-Handmade Copper

## Small Droop Spouts

The small Droop Spout is an elegant 100% copper version of handmade spouts found in old-world Europe and used throughout the ages. It is suitable for use as a solitary emitter and is an ideal water feature in any architectural and/or outdoor living, pool, spa, and fountain design.

Copper construction means it's safe for use with pool water and on porous surfaces that iron spouts would stain with rust.

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[Go to Website](#)

### Bordeaux Spout

<b>Weight</b>	3 Lbs
<b>Dimensions</b>	8.5 x 4.75 x 8.375
<b>Material</b>	Copper/Bronze
<b>Connection</b>	1/2" Male NPT
<b>Flow</b>	1-2 GPM
<b>Grounding Lug</b>	Yes

### Versailles Spout

<b>Weight</b>	4 Lbs
<b>Dimensions</b>	8.5 x 6.5 x 9.5
<b>Material</b>	Copper/Bronze
<b>Connection</b>	1/2" Male NPT
<b>Flow</b>	1-2 GPM
<b>Grounding Lug</b>	Yes

### Normandy Spout

<b>Weight</b>	2.5 Lbs
<b>Dimensions</b>	8.5 x 6 x 9
<b>Material</b>	Copper/Bronze
<b>Connection</b>	1/2" Male NPT
<b>Flow</b>	1-2 GPM
<b>Grounding Lug</b>	Yes

Shown in Oil Rubbed Bronze and Distressed Copper



# Spouts-Handmade Copper

## Large Droop Spouts

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Copper construction means it's safe for use with pool water and on porous surfaces that iron spouts would stain with rust.

Droop Spouts feature an extended arch allowing the water to fall almost straight down, extend about 10 1/2" from the mounting surface, 3/4" male brass NPT supply fitting, and no support pin.

[Go to Website](#)

### Droop Spout- Large and w/ Mini Back Plate

<b>Weight</b>	5 Lbs
<b>Dimensions</b>	10.25 x 1.5 x 10.25
<b>Material</b>	Copper
<b>Connection</b>	3/4" Male NPT
<b>Flow</b>	1-2 GPM
<b>Grounding Lug</b>	No



Shown in Distressed Copper and Oil Rubbed Bronze



# Spouts-Handmade Copper

## Large Droop Spouts

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[Go to Website](#)



### Droop Spout - Large w/ Florentine

<b>Weight</b>	5 Lbs
<b>Dimensions</b>	10.25 x 4 x 11
<b>Material</b>	Copper/ Brass
<b>Connection</b>	3/4" Male NPT
<b>Flow</b>	2-3 GPM
<b>Grounding Lug</b>	Yes

### Droop Spout - Large w/ Versailles

<b>Weight</b>	9 Lbs
<b>Dimensions</b>	10.25 x 6.5 x 13.5
<b>Material</b>	Copper/ Bronze
<b>Connection</b>	3/4" Male NPT
<b>Flow</b>	2-3 GPM
<b>Grounding Lug</b>	Yes

### Droop Spout - Large w/ Normandy

<b>Weight</b>	8 Lbs
<b>Dimensions</b>	10.25 x 6 x 13
<b>Material</b>	Copper/ Bronze
<b>Connection</b>	3/4" Male NPT
<b>Flow</b>	2-3 GPM
<b>Grounding Lug</b>	Yes

Shown in Distressed Copper and Oil Rubbed Bronze





# Spouts-Handmade Copper

## Dimensions and Features

### Courtyard Spouts

Courtyard spouts feature a copper construction with a copper scroll forming the support. Scroll and support are secured with a copper strap and the entire assembly is brazed and soldered with food and water safe materials.

Connection is solid brass, threaded in 1/2" NPT for the small spouts, 3/4" NPT for the large spouts.

Spouts have a support pin made from stainless steel at the face touch point on the scroll. Scroll is slightly bendable, allowing it to be rotated slightly to allow for variations in the mounting surface. When installed the scroll should gently press against the surface, not try to pull away.

Bucket pin is made from copper, brazed as well and can support a small bucket with water provided the support scroll is mounted securely. Water is very heavy; keep this in mind if hanging a bucket.

Measurement is from the tip of the spout to the beginning of the brass connection fitting, and the top of the body to the bottom of the scroll. Dimensions are nominal and vary from piece to piece.

Spouts are handmade and vary from piece to piece; we make sure to match sets to fill orders, both in alignment and patina. If you order a sample you may need to return it so we can match the remaining pieces. Spouts are very customizable, if you have special requirements please ask.

Brass  
Connection



Brazed  
Support  
Pin



Small Courtyard Spout



Large Courtyard Spout





# Spouts-Handmade Copper

## Dimensions and Features

### Droop Spouts

Droop spouts feature a copper construction with a copper scroll forming the support. Scroll and support are secured with a copper strap and the entire assembly is brazed and soldered with food and water safe materials.

Connection is solid brass, threaded in 1/2" NPT for the small spouts, 3/4" NPT for the large spouts.

Droop spouts DO NOT have a support pin. Scroll is slightly bendable, allowing it to be rotated slightly to allow for variations in the mounting surface and is purely aesthetic.

Measurement is from the tip of the spout to the beginning of the brass connection fitting, and the top of the body to the bottom of the scroll. Dimensions are nominal and vary from piece to piece.

Spouts are handmade and vary from piece to piece; we make sure to match sets to fill orders, both in alignment and patina. If you order a sample you may need to return it so we can match the remaining pieces. Spouts are very customizable, if you have special requirements please ask.

### Brass Connection



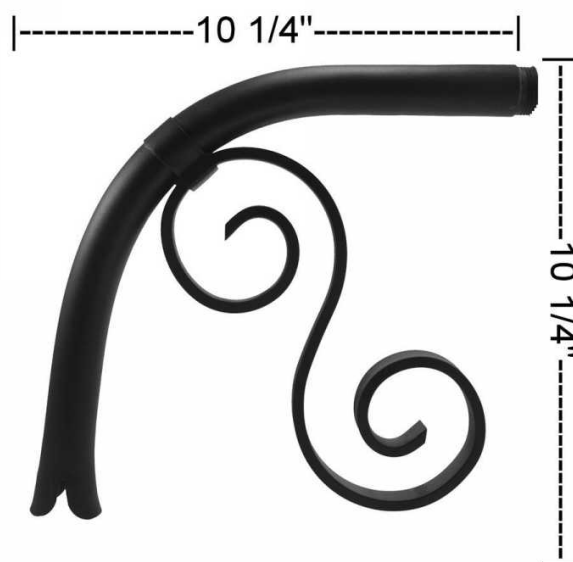
### No Support Pin



### Small Droop Spout



### Large Droop Spout



# Spouts-Italian

Capture a true 'Touch of Tuscany' with our authentic Italian spouts. Crafted in Italy, the spouts feature solid brass construction, NSF threads for compatibility with your project, and the quality you have come to expect from Black Oak Foundry.

Italian spouts are made from 100% solid brass and can be customized in any of our metal finishes.

[Go to Website](#)



## Roma Spout

<b>Weight</b>	0.5 Lbs
<b>Dimensions</b>	3.75 x 2.75 x 2.75
<b>Material</b>	Brass
<b>Connection</b>	1/2" Male NPT
<b>Flow</b>	1-2 GPM
<b>Grounding Lug</b>	No



## Anzio Spout

<b>Weight</b>	2.5 Lbs
<b>Dimensions</b>	7 x 4 x 4
<b>Material</b>	Brass
<b>Connection</b>	3/4" Male NPT
<b>Flow</b>	2-3 GPM
<b>Grounding Lug</b>	No



## Chianti Spout

<b>Weight</b>	2.5 Lbs
<b>Dimensions</b>	5.5 x 4 x 4
<b>Material</b>	Brass
<b>Connection</b>	1/2" NPT Connection
<b>Flow</b>	2-3 GPM
<b>Grounding Lug</b>	No

Shown in Antique Brass Italian Style

# Spouts-Italian

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Italian spouts are made from 100% solid brass and can be customized in any of our metal finishes.

[Go to Website](#)



## Turin Spout

<b>Weight</b>	1 Lbs
<b>Dimensions</b>	5.25 x 3.25 x 3.25
<b>Material</b>	Brass
<b>Connection</b>	1/2" Male NPT
<b>Flow</b>	1-2 GPM
<b>Grounding Lug</b>	No



## Cortona Spout

<b>Weight</b>	1 Lb
<b>Dimensions</b>	7 x 4 x 4
<b>Material</b>	Brass
<b>Connection</b>	3/4" NPT Connection
<b>Flow</b>	2-3 GPM
<b>Grounding Lug</b>	No



## Viareggio Spout

<b>Weight</b>	2 Lbs
<b>Dimensions</b>	7 x 4.25 x 4.25
<b>Material</b>	Brass
<b>Connection</b>	3/4" Male NPT
<b>Flow</b>	2-3 GPM
<b>Grounding Lug</b>	No

Shown in Antique Brass Italian Style

# Spouts-Italian

Capture a true 'Touch of Tuscany' with our authentic Italian spouts. Crafted in Italy, the spouts feature solid brass construction, NSF threads for compatibility with your project, and the quality you have come to expect from Black Oak Foundry.

Italian spouts are made from 100% solid brass and can be customized in any of our metal finishes

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## Verona Spout- large

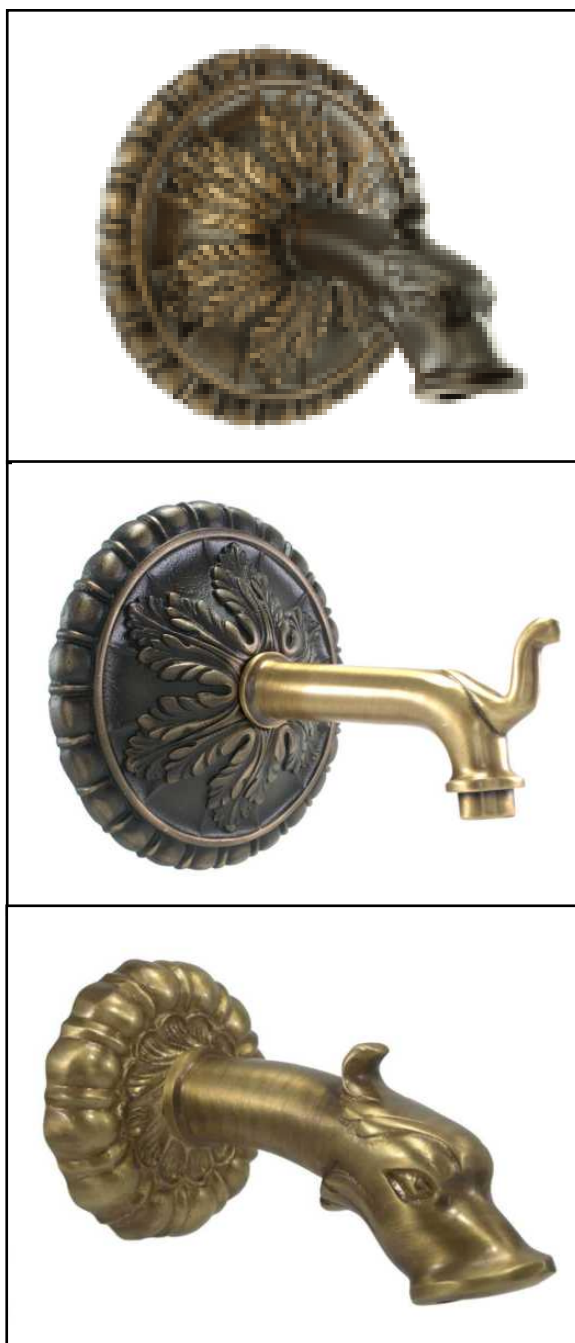
<b>Weight</b>	3.5 Lbs
<b>Dimensions</b>	8 x 8 x 8
<b>Material</b>	Brass
<b>Connection</b>	3/4" Male NPT
<b>Flow</b>	2-3 GPM
<b>Grounding Lug</b>	Yes

## Centurion Spout

<b>Weight</b>	2.5 Lbs
<b>Dimensions</b>	8 x 8 x 8
<b>Material</b>	Brass
<b>Connection</b>	3/4" Male NPT
<b>Flow</b>	2-3 GPM
<b>Grounding Lug</b>	Yes

## Genoa Duck Spout

<b>Weight</b>	2.5 Lbs
<b>Dimensions</b>	7.25 x 4.5 x 4.5
<b>Material</b>	Brass
<b>Connection</b>	3/4" Male NPT
<b>Flow</b>	2-3 GPM
<b>Grounding Lug</b>	No



Shown in Backplate Oil Rubbed Bronze with Bold Highlights-Black Duck, Oil Rubbed Bronze Backplate with Conservative Highlights - Antique Brass Spout and Italian Antique Brass



# Spouts-Italian

Capture a true 'Touch of Tuscany' with our authentic Italian spouts. Crafted in Italy, the spouts feature solid brass construction, NSF threads for compatibility with your project, and the quality you have come to expect from Black Oak Foundry.

Italian spouts are made from 100% solid brass and can be customized in any of our metal finishes.



[Go to Website](#)

## Siena Spout

<b>Weight</b>	2 Lbs
<b>Dimensions</b>	11.5 x 4 x 4
<b>Material</b>	Brass
<b>Connection</b>	3/4" Male NPT
<b>Flow</b>	2-3 GPM
<b>Grounding Lug</b>	No

## Florentine Spout

<b>Weight</b>	2 Lbs
<b>Dimensions</b>	12 x 4 x 4
<b>Material</b>	Brass
<b>Connection</b>	3/4" Male NPT
<b>Flow</b>	2-3 GPM
<b>Grounding Lug</b>	No

Shown in Antique Brass Italian Style



# Emitters

All emitters from Black Oak Foundry feature solid copper, brass, and bronze construction featuring food grade solder and brazing materials, allowing for use around your family, pets, and fish pond applications.

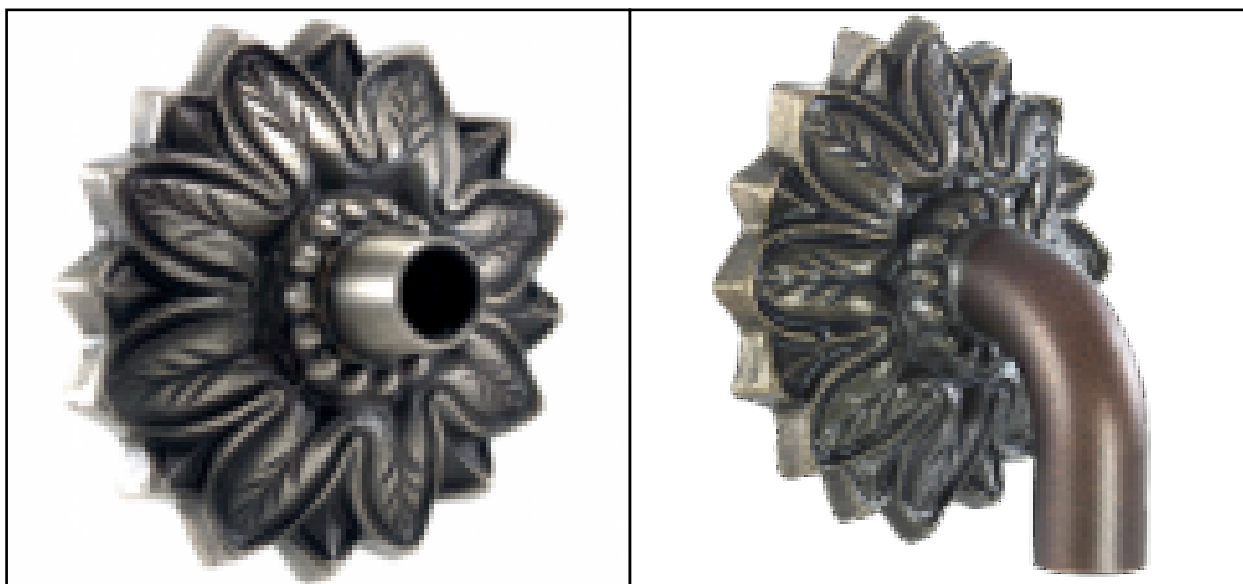
Connection varies by product, please check individual listings, support pin where necessary is stainless steel, all include a grounding lug.

All emitters on this page are made in our facility, if you have special requirements or a unique application, please let us know.

[Go to Website](#)

## Nikila Emitter and Nikila Spout - Small

<b>Weight</b>	1 Lb
<b>Dimensions</b>	2 x 3.5 x 3.5
<b>Material</b>	Bronze
<b>Connection</b>	1/2" Male NPT
<b>Flow</b>	1-2 GPM
<b>Grounding Lug</b>	No unless requested



Shown in Antique Pewter and Steam Punk

# Emitters

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Connection varies by product, please check individual listings, support pin where necessary is stainless steel, all include a grounding lug.

All emitters on this page are made in our facility, if you have special requirements or a unique application, please let us know.

[Go to Website](#)

## Nikila Emitter and Nikila Spout - Large

<b>Weight</b>	1.5 Lbs
<b>Dimensions</b>	2 x 4.25 x 4.25
<b>Material</b>	Bronze
<b>Connection</b>	3/4" Male NPT
<b>Flow</b>	2-3 GPM
<b>Grounding Lug</b>	Yes



Shown in Oil Rubbed Bronze with Bold Highlight and Distressed Copper



# Emitters

All emitters from Black Oak Foundry feature solid copper, brass, and bronze construction featuring food grade solder and brazing materials, allowing for use around your family, pets, and fish pond applications.

Connection varies by product, please check individual listings, support pin where necessary is stainless steel, all include a grounding lug.

All emitters on this page are made in our facility, if you have special requirements or a unique application, please let us know.

[Go to Website](#)



## Mini Oak Leaf Emitter

<b>Weight</b>	1.5 Lbs
<b>Dimensions</b>	1.75 x 4.75 x 4.75
<b>Material</b>	Bronze
<b>Connection</b>	1/2" Male NPT
<b>Flow</b>	1-2 GPM
<b>Grounding Lug</b>	Yes

## Hibiscus Spout

<b>Weight</b>	1.5 Lbs
<b>Dimensions</b>	2.5 x 3.5 x 3.5
<b>Material</b>	Bronze
<b>Connection</b>	1/2" Male NPT
<b>Flow</b>	1-2 GPM
<b>Grounding Lug</b>	Yes

## Oak Leaf Emitter

<b>Weight</b>	3 Lbs
<b>Dimensions</b>	2.5 x 6.75 x 6.75
<b>Material</b>	Bronze
<b>Connection</b>	1/2" Male NPT
<b>Flow</b>	1-2 GPM
<b>Grounding Lug</b>	Yes

Shown in Oil Rubbed Bronze with Conservative Highlight, Steam Punk, & Oil Rubbed Bronze with Bold Highlight

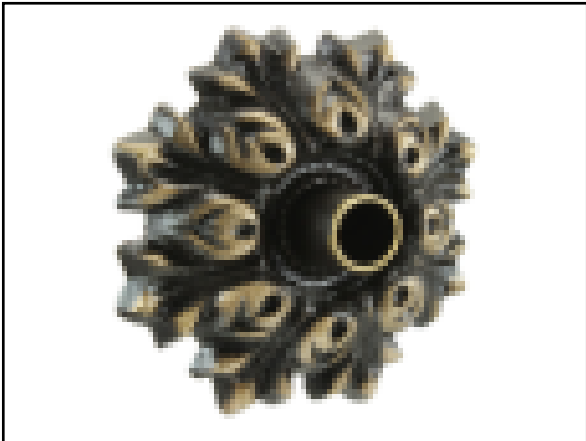
# Emitters

All emitters from Black Oak Foundry feature solid copper, brass, and bronze construction featuring food grade solder and brazing materials, allowing for use around your family, pets, and fish pond applications.

Connection varies by product, please check individual listings, support pin where necessary is stainless steel, all include a grounding lug.

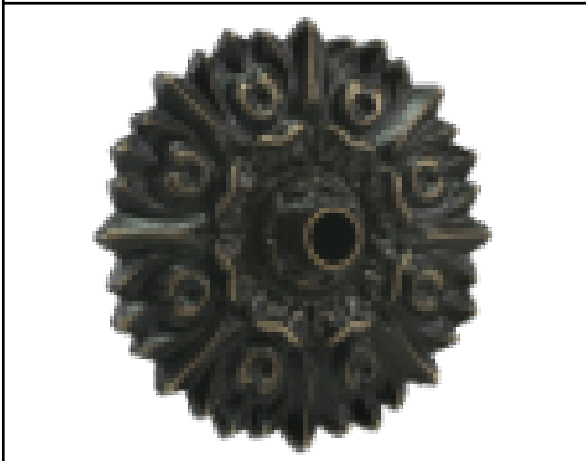
All emitters on this page are made in our facility, if you have special requirements or a unique application, please let us know.

[Go to Website](#)



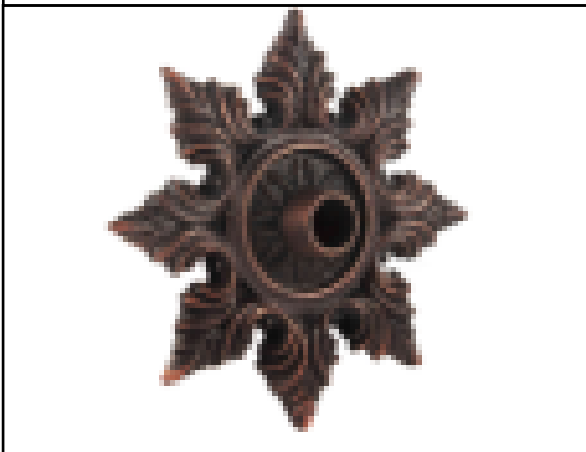
## Bordeaux Emitter

Weight	2.5 Lbs
Dimensions	1.5 x 4.75 x 4.75
Material	Bronze
Connection	3/4" Male NPT
Flow	2-3 GPM
Grounding Lug	Yes



## Versailles Emitter

Weight	3.5 Lbs
Dimensions	1.5 x 6.5 x 6.5
Material	Bronze
Connection	3/4" Male NPT
Flow	2-3 GPM
Grounding Lug	Yes



## Normandy Emitter

Weight	2 Lbs
Dimensions	1.75 x 6.5 x 6.5
Material	Bronze
Connection	3/4" Male NPT
Flow	2-3 GPM
Grounding Lug	Yes

Shown in Oil Rubbed Bronze w/ Extreme and Bold Highlights, and Distressed Copper

# Emitters

All emitters from Black Oak Foundry feature solid copper, brass, and bronze construction featuring food grade solder and brazing materials, allowing for use around your family, pets, and fish pond applications.

Connection varies by product, please check individual listings, support pin where necessary is stainless steel, all include a grounding lug.

All emitters on this page are made in our facility, if you have special requirements or a unique application, please let us know.

[Go to Website](#)



## Acanthus Leaf Emitter

Weight	2.5 Lbs
Dimensions	1.88 x 7.75 x 7.75
Material	Bronze
Connection	3/4" Male NPT
Flow	2-3 GPM
Grounding Lug	Yes

## Acanto Emitter

Weight	7 Lbs
Dimensions	2.75 x 9.5 x 9.5
Material	Bronze
Connection	3/4" Male NPT
Flow	2-3 GPM
Grounding Lug	Yes

## Fleur de Lis Emitter

Weight	3.5 Lbs
Dimensions	1.38 x 8 x 11.50
Material	Bronze
Connection	1/2" Male NPT
Flow	1-2 GPM
Grounding Lug	Yes

Shown in Oil Rubbed Bronze w/ Bold Highlights, Antique Pewter, and Oil Rubbed Bronze

# Bowls

## Classico Bowl

Hand crafted in Mexico, the Classico Bowl is perfect for landscape, aquascape, pool, fountain, and spa designs and features 100% hand-hammered copper available in a variety of finishes.

Shown in the picture is Raw Copper (no Finish) and Oil Rubbed Bronze-Medium.

Go to Website

Classico Bowl- 24"

Weight	16 Lbs
Dimensions	12 x 24 x 13
Material	Copper
Connection	N/A
Flow	3-5 GPM
Grounding Lug	No

Classico Bowl- 32"

Weight	20 Lbs
Dimensions	16 x 32 x 16
Material	Copper
Connection	N/A
Flow	3-5 GPM
Grounding Lug	No



Shown in Oil Rubbed Bronze and Raw Copper

# Bowls

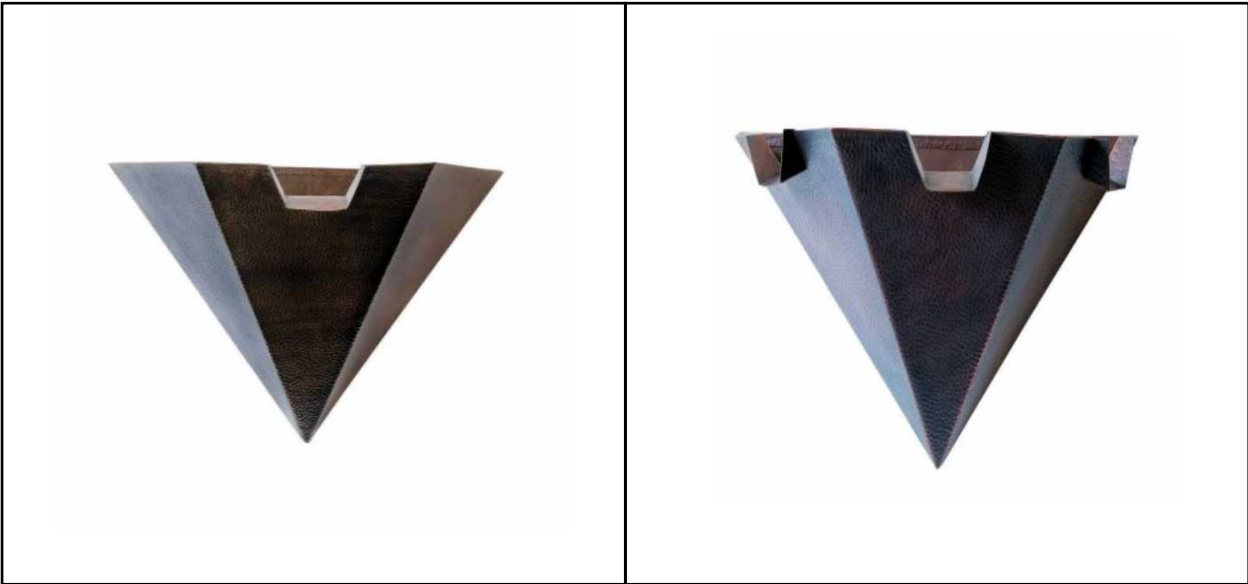
## Emerald Bowl 24 inch

Hand crafted in Mexico,the Emerald Bowl is available in a variety of finishes. For an absolutely stunning look, pair the Emerald Bowl with uplighting and sit back and enjoy the splendor. The bowl comes in the popular 24-inch or 32-inch sizes, each with a single scupper or triple scupper option. The inspired design of the Emerald Bowl promises to take any outdoor landscape to the next level.

Go to Website

### Emerald Bowl- 24" Single and Triple Scupper

Weight	16 Lbs
Dimensions	12.25 x 24 x 13
Material	Copper
Connection	N/A
Flow	3-5 GPM
Grounding Lug	No



Shown in Oil Rubbed Bronze

# Bowls

## Emerald Bowl 32 inch

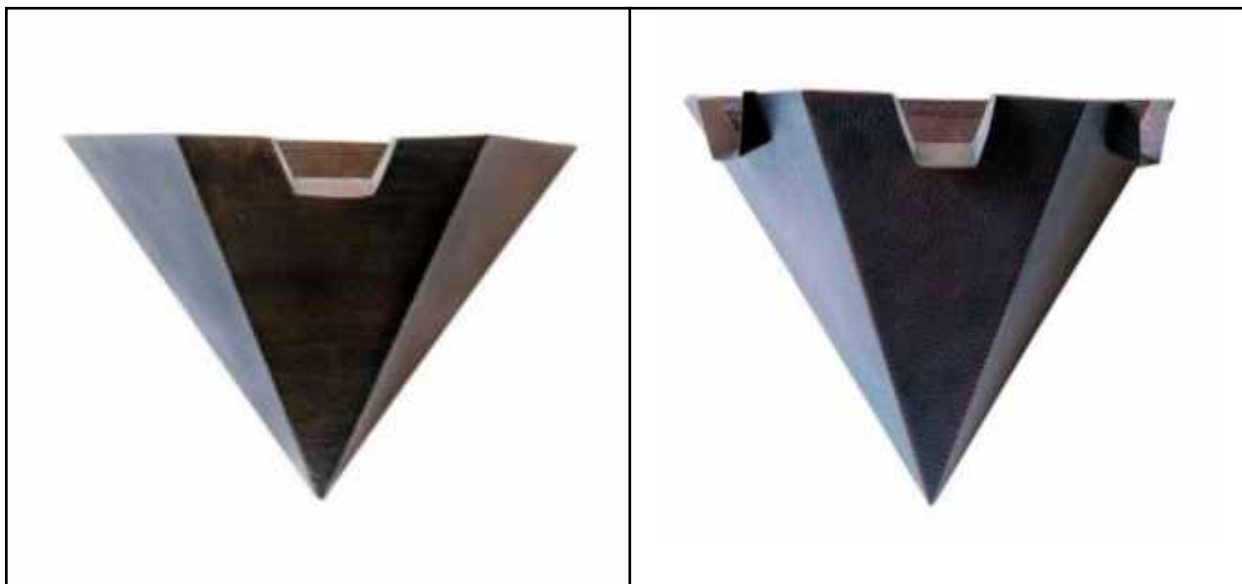
Hand crafted in Mexico, the Emerald Bowl is available in a variety of finishes. For an absolutely stunning look, pair the Emerald Bowl with uplighting and sit back and enjoy the splendor. The bowl comes in the popular 24-inch or 32-inch sizes, each with a single scupper or triple scupper option.

The inspired design of the Emerald Bowl promises to take any outdoor landscape to the next level.

[Go to Website](#)

### Emerald Bowl- 32" Single and Triple Scupper

<b>Weight</b>	20 Lbs
<b>Dimensions</b>	16.25 x 32 x 16.5
<b>Material</b>	Copper
<b>Connection</b>	N/A
<b>Flow</b>	4-6 GPM
<b>Grounding Lug</b>	No



Shown in Oil Rubbed Bronze

# Metals and Finishes

Our products are hand made from the finest materials available, made specifically for your order, by our craftsmen. The finish is the final step, where we impart the final characteristics, the look that will determine everything.



## A Little Note on Finishes

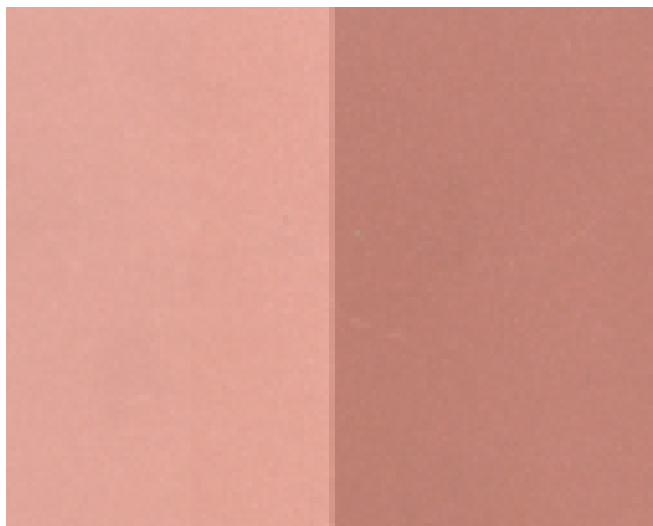
We do 'this' a lot, some might say we have an eye for it, the point is, I would like to believe we're experts in what will look great most of the time. If you're request one of the uncommon finishes, don't be surprised if we give you a call and discuss your color palette or what you're trying to achieve with this feature. On the other side, if you're not too sure what you're trying to achieve, give us a call, we'll get you there.

Our goal is simple; whether the architect, designer, contractor, installer, customer or the person walking by, we want to impress you.

# Metals We Use

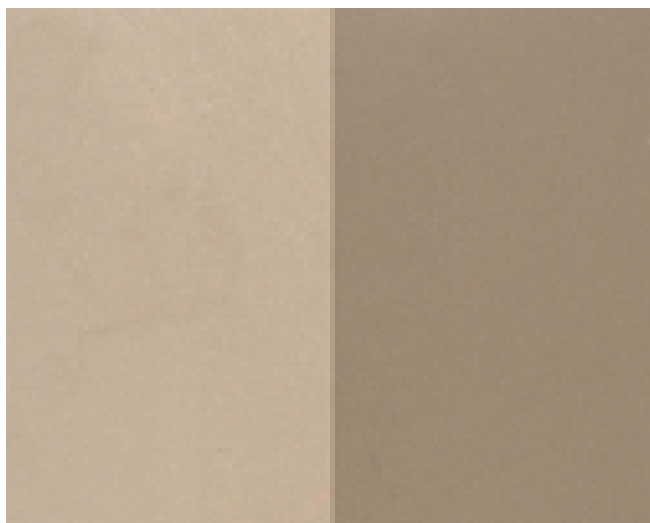
Here is a list of the materials we use to make most of our products; the sample plates have all been evenly sandblasted (Left Side), and half the sample given two coats of our typical matte sealer (Right Side). The pictures have been compared with the original samples and are as accurate as we can get. To the best of our knowledge all of the components we use are made in the USA, from reputable and reliable sources.

## Copper



Copper is the Red metal, it's been in use for about 10,000 years, typically has a pink appearance, surprisingly like ham, but goes to a deep red with just a little patina, or red/browns with a little aging.

## Bronze



Our primary cast metal is Silicon Bronze, with is mostly Copper , some zinc and a pinch of silicon, it is a notoriously 'tough' metal and typically used for bronze sculptures that you would find in a museum.

## Brass



Brass is a mixture of Copper and Zinc, has a yellowish appearance, although yellow, it's not gold in color, its paler.

## Support Components



Our brazes, solders, fluxes, and all those other little things that hold everything together are the best you can buy, where applicable we chose products that are NSF-61 certified, suitable for use with food, water and pharmaceutical uses.



# Do You Need Grounding Lugs?



## Do You Need Grounding Lugs?

It's an often asked question with a very confusing answer. Technically, it depends on several factors outside of Black Oak Foundry's scope to advise upon with certainty. We can confidently say that it depends on your local building codes, application of the product, and many factors that would require an on-site professional inspection. That said, we are sure a governing body located near you will better prepare to answer than we are.

That means, "Call your local building inspector or a similar agency."

As a general rule, we will always include grounding lugs on items intended for use in a pool where you will, or another living creature will swim. On very small items with a minimal surface area in contact with the wall, we typically do not include a grounding lug, like a bare spout. Our Italian fixtures do not come with grounding lugs. Is that right or wrong? It depends on your local codes. (Maybe Italians don't need grounding lugs?) We ship worldwide; what might be very safe in your yard might be very unsafe in someone else's yard. Once again, your local experts will be better prepared to answer than we are.

Here is one thing we do know for sure. If you need a grounding lug on any product, we sell we will include it at no cost. Whether it says, it comes with it or not. We'll chat with you and determine where to mount it and still have the product meet the design goals. We've had some challenging situations, but we worked with the installers to a solution.

Will we not include Grounding Lugs where they are typically included? Typically not, we've had some regular professional installers request that we don't install them, but it's a rare and unique situation.

For an in-the-pool type item, they are going to get installed.

Although it might be a slight delay or inconvenience to do it right the first time, maybe have to make a few calls or get the proper permits, we think the safety of you and your family is worth it.

We are Black Oak Foundry.

# In House Finishes-Oil Rubbed Bronze

Oil Rubbed Bronze (ORB) is our most popular finish, consisting over 80% of our finishes applied, it 's the go to, get it done, best overall finish we have. Where the magic comes in is the highlights, all the finishes are ORB, the difference is the highlight. An excellent value, a very short lead time, and the universal nature of the color in the landscape will make make Oil Rubbed Bronze your go to finish as well.

## Very Little Highlight



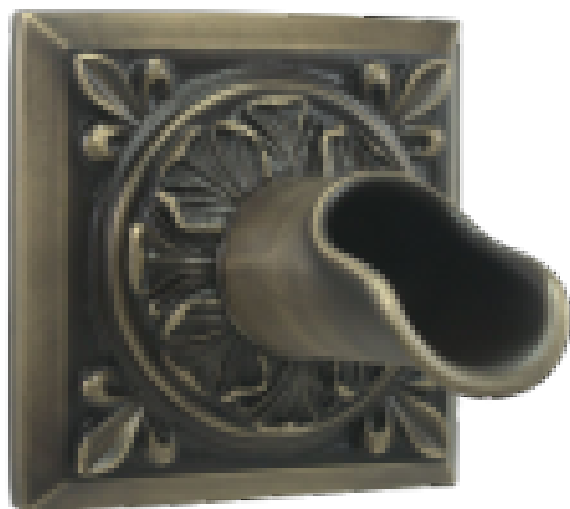
Just enough to break up the monochromatic nature of the patina. You may not even notice it, maybe if the light is right, maybe yes, maybe no.

## Conservative Highlights



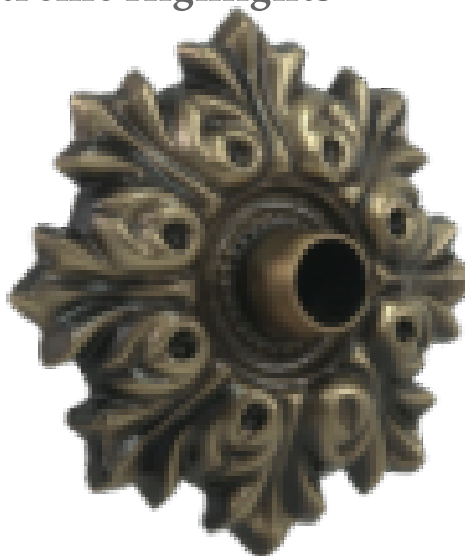
We highlight the highlights, this is what we use for items that have some distinguished features, like the background grapes and leaves of the Sonoma.

## Bold Highlights



We take the distinguished features and really push the envelope. Creating more of an effect, like a visual 'POP'.

## Extreme Highlights



We reverse the finish and remove most of the finish exposing the base metal. It's a 'WOW'

The level of highlight you choose depends on your project and tastes, for the most part we have a good idea what works best for most applications. But if your desires are running to the more bold or extreme options, please contact us, often we will have a few pictures of a similar finish and will be able to assist you with your choice.

# In House Finishes

Although not as popular as Oil Rubbed Bronze, these In House Finishes offer a wide variety of looks that are an excellent value and have a short lead time, and get you that unique look your project is asking for.

## Almost Black



As the name implies Almost Black is just that, it's about as black as we can get it. Most people would consider it a true black, and unless you're going to get out your handy Pantone Chips, you would probably consider it Black. Available with the same highlights as Oil Rubbed Bronze (above).

## Antique Bronze



Our Antique Bronze finish has highlights pre-polished and then the entire product is given a light patina, the overall color is a light tan, like a sugar cookie, or "a bronze tan". If desired we can brass plate the bronze products for the traditional antique brass appearance.

## Antique Brass-American Style



I'm old enough to know what actual Antique Brass looks like, this works well with the brass back plated items, and often we just call it 'Old', if the product has some copper it gives a great 'Steam Punk' effect.

## Antique Brass -Italian Style



Our Italian Spouts come with a very classical Italian version of Antique Brass, gives a warm and glowing finish that is sure to dazzle. Available only on Italian Spouts.

# Special In House Finishes

Special In House Finishes are fun finishes where we use a combination of techniques to get to a unique look that you wouldn't necessarily expect. Bold, different, and inspiring, Special In House Finishes provide that unique look, that is budget friendly, and a fraction of the time of a 'Sent out Finish' shown in the following section.

## Two Tone



Many of our products have some special finish options, such as this Centurion Spout with a ORB backplate with Conservative Highlights and the spout in Antique Brass. Products of this class, we'll contact you with finish options and let you chose what's best for your application.

## Two Tone Reversed



Here we have the Verona Spout (AKA the Crazy Duck) with an extremely highlighted backplate and a black duck, we've done them with a light and dark duck, they both look great, just a personal preference.

## Steam Punk



Steam Punk is actually a version of Antique Brass American Style, with two types of metal it gives a Jules Verne type effect.

# Finishes-Sent Out

Specialty finishes shown here are sent to an outside service for finishing, as the name implies this is a specialty service and does add time to the completion of your order, you will want to contact us when placing your order to get a lead time estimate as depending on the season it can be considerable.

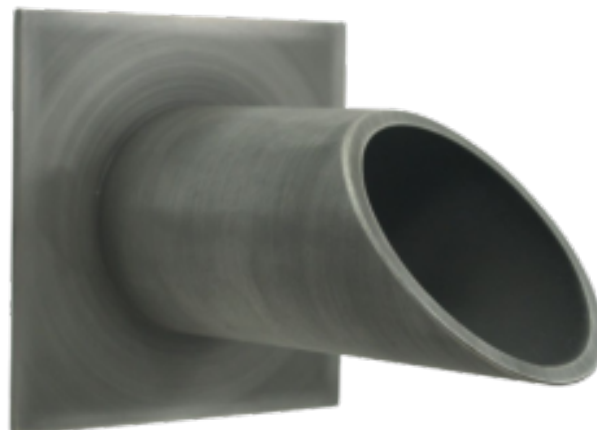
The company we use does museum quality work and finishes sculptures and other artistic pieces for a number of artists in Southern California.

## Antique Pewter



Striking in appearance, Antique Pewter, brings the bold. The entire product is Pewter plated, and then patinated, and the highlights are revealed leaving the dark areas in the background. This works well for curvy and sculpted designs, this finish is available only on those types of shapes.

## Brushed Pewter



This is modern. The entire product is Pewter plated, and then patinated, and the highlights are revealed along straight lines. This works well for designs with straight lines, of flat surfaces, this finish is available only on those types of shapes.

## Distressed Copper



Go RED. Distressed Copper, is the reddest finish we offer, available a little redder or a little darker. It is an exceptionally bold color.

## Penny Copper



Penny Copper is an extra thick layer of copper plating over everything, the copper is left un-sealed, so it can verde naturally. This is useful because the backplate and the spout are different metals and the customer wanted an even natural Verde.



# Become a Pro-Trade Partner

If you work in the water features industry or a store that sells pool or water features, we encourage you to consider becoming a reseller. It's easy and only takes a few minutes.

Benefits of becoming a reseller:

- You get a big discount from our entire catalog of products.
- You get your own login to our website that shows your prices.
- Able to have Reseller tax exemption\*
- And More... Stay tuned!

If you would like to learn more, please give us a call at 949-305-7372 or

[Go to Website](#)

## Resources and Tools

We want to make it easy for you, whether it's a few pictures, a high resolution version catalog, instruction sheets, or anything in between. All the resources we have can be found on our Resources and Tools page; from there you can find a treasure trove of information that will assist you/client in choosing the perfect water feature for your project.

[Go to Resources and Tools on our Website](#)

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**Customer Service 949-305-7372**

**[www.BlackOakFoundry.com](http://www.BlackOakFoundry.com)**

## TOP QUALITY BRASS-BRONZE-COPPER WATER FEATURES



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